



346 -H3-656/01
646 -706/47-656/01

From the library of: Diamond Needle Corp

Bestandteileliste

List of spare parts

Liste de pièces détachées

Lista de piezas de repuesto

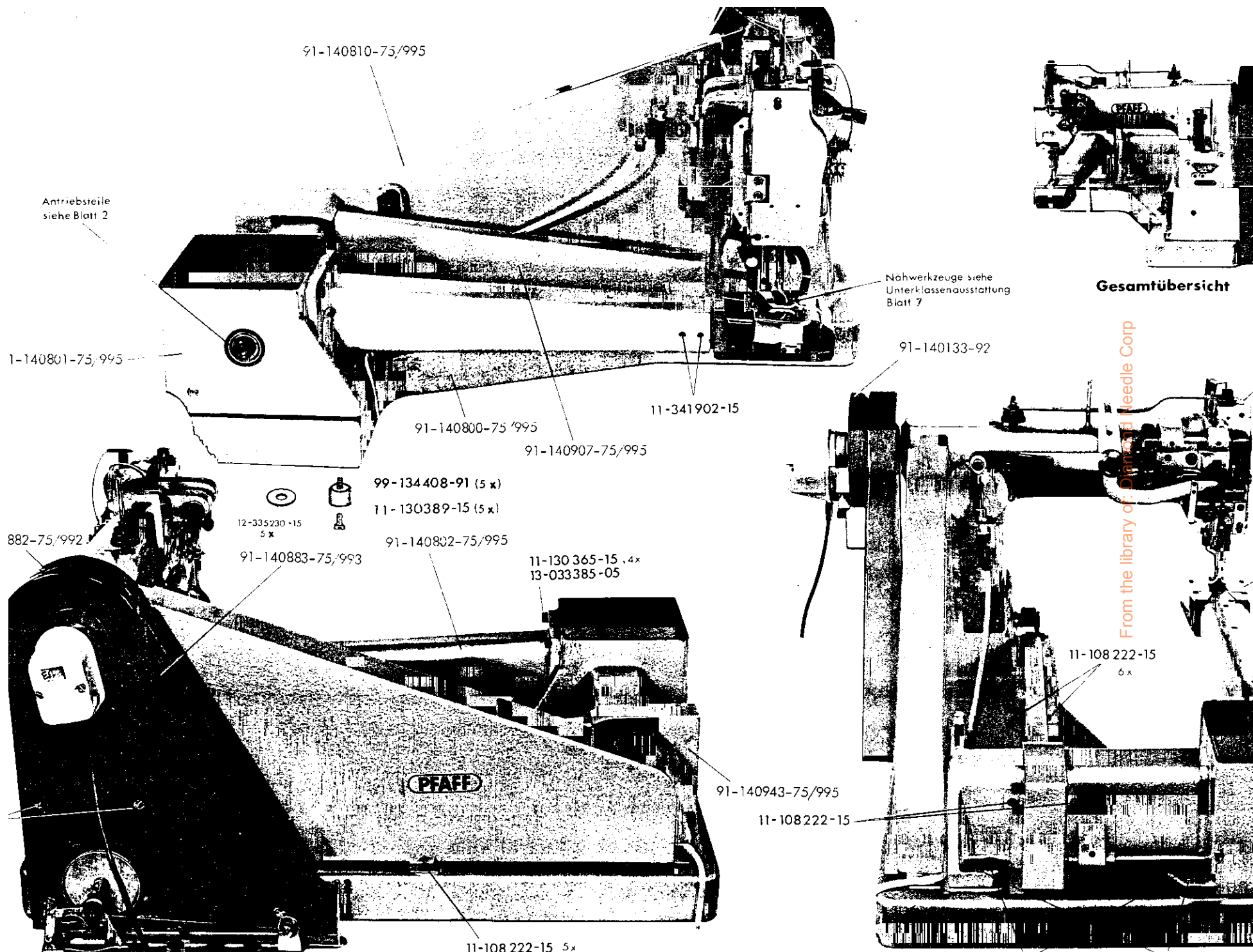
Öl Oil Huile Aceite	Viskosität bei: Viscosity of: Viscosité à: Viscosidad a:		Dichte bei: Density of: Densité à: Densidad a:		Bestellnummer für Behälter mit: Ordering number for can containing: Numéro de commande pour récipients avec: Número de pedido para recipientes con:			
	°C	mm ² /s	°C	g/cm ³ (g/ml)	Liter Litre Litros			
280-1-120 144	50	15,0	15	0,865	0,09	91-129 138-91		
					0,25		91-129 916-91	
					1		91-129 917-91	
					5			91-129 919-91
					10			91-129 920-91
280-1-120 122	20	41,5	15	0,858	0,09	91-129 569-91		
					0,25			
					1		91-129 452-91	
					5			91-129 456-91
					10			91-129 541-91
					0,09			
					0,25			
					1			
					5			
					10			

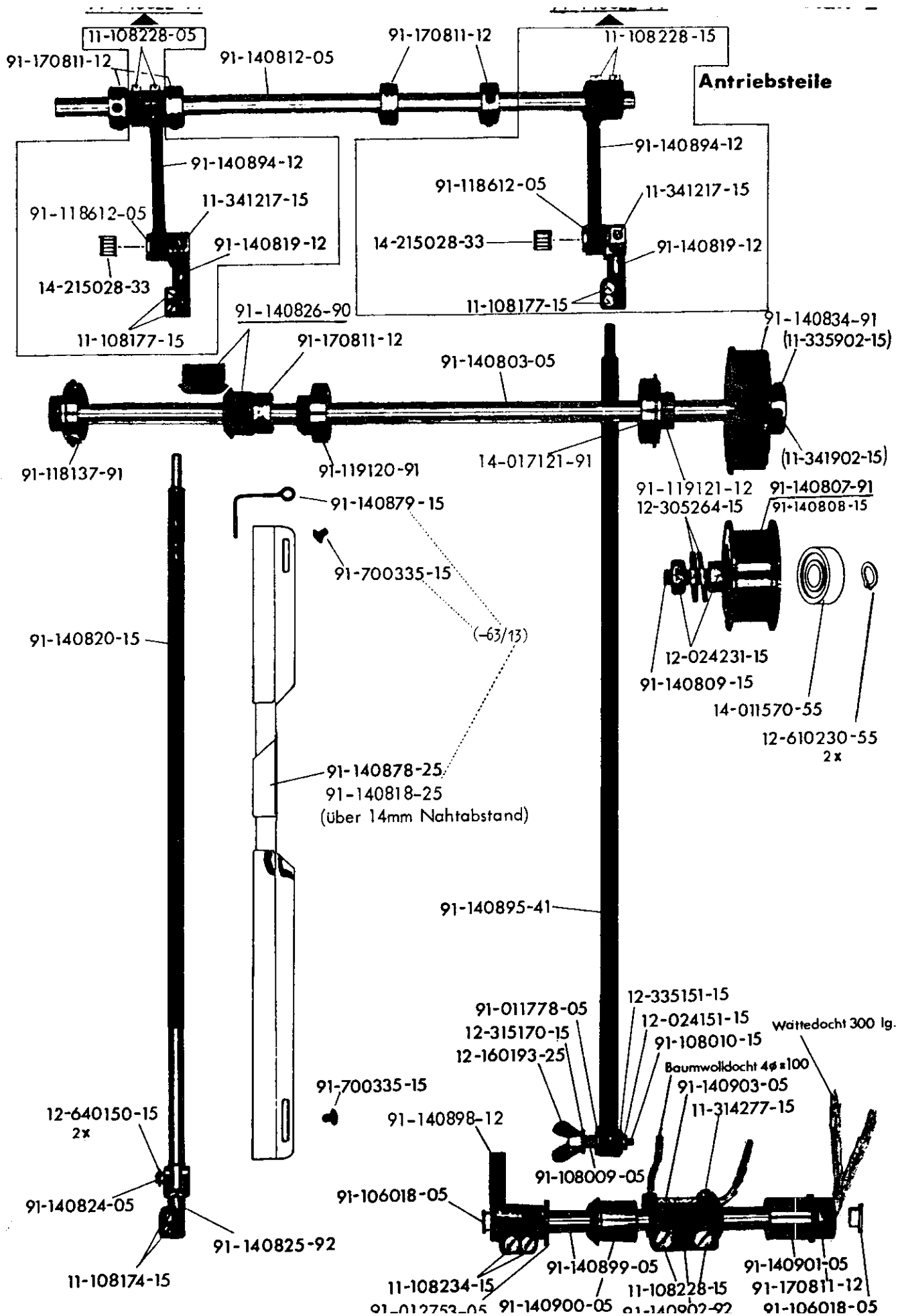
Fett Grease Graisse Grasa	Penetration Penetration Pénétration Penetración	Tropfpunkt Drip-point Point de suintement Punto de goteo	Bestellnummer für Behälter mit: Ordering number for can containing: Numéro de commande pour récipients avec: Número de pedido para recipientes con:			
			kg			
280-1-120 205	mm/10	°C	0,5			
			1			280-1-120 205
280-1-120 247	220 - 250	185	0,5			
			1		280-1-120 247	
			0,5			
			1			

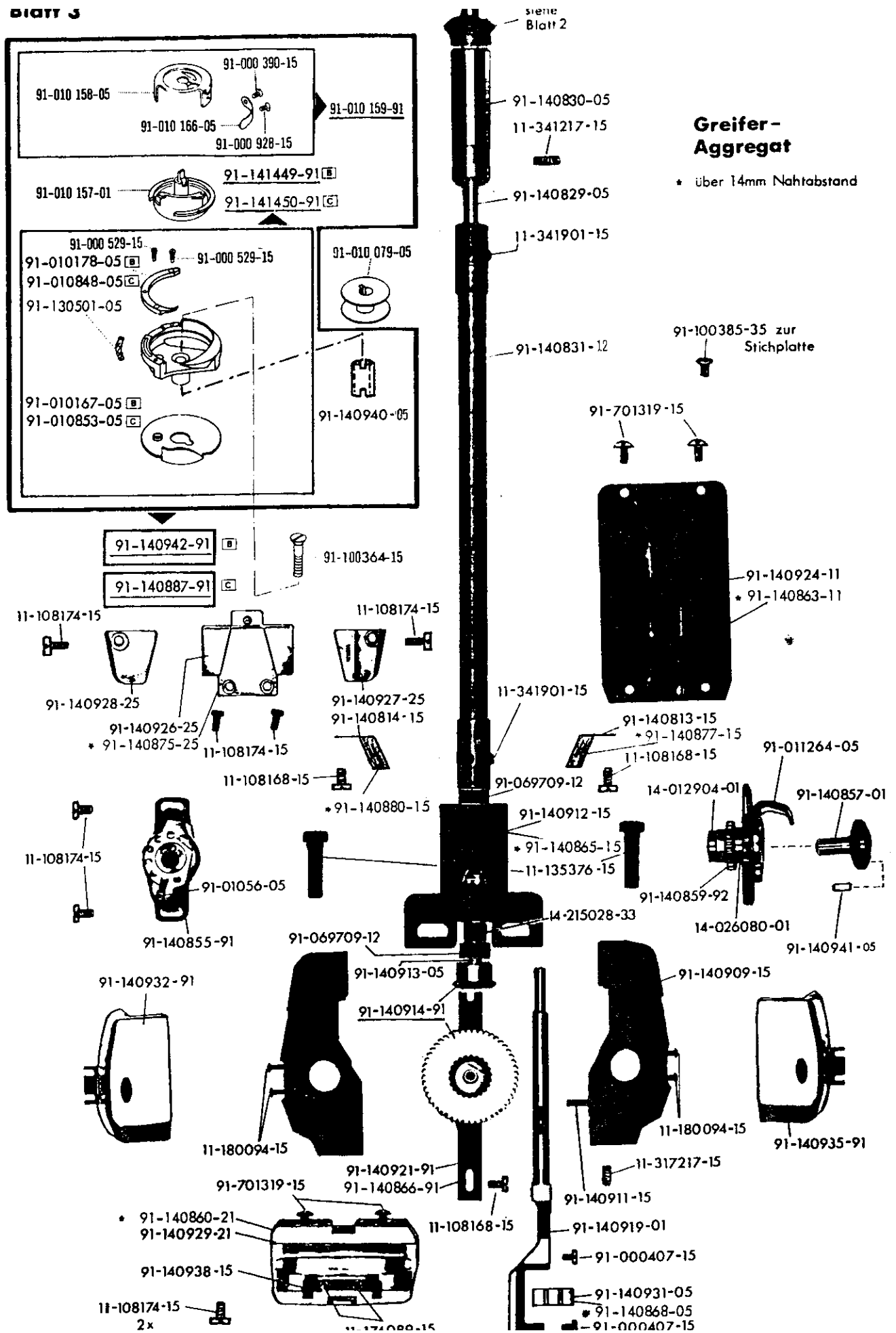
- B** Version B
- C** Version C
- 4,5** Longueur du point 4,5 mm
- N** Longueur du point 6,0 mm
- 3** Pièce collée
- 4** Préciser la version à la commande.
- 5** Joindre échantillons de couture.
- 6** Préciser la grosseur de l'aiguille et la forme de la pointe à la commande.
- 10** Écartement des aiguilles.
- 10/1** La forme est fonction de l'écartement des aiguilles (par ex. le nombre des rangées de dents de la griffe)
- 10/2** Écartement des aiguilles à préciser à la commande.
- 27/5** Chiffre entre parenthèses = longueur en mm.
- 30** Ancienne version, à commander à nouveau pour échange.
- 30/2** Ancienne version, remplacée par n° 11-210 168-15.
- 30/3** Ancienne version, remplacée par nouvelle nos 91-140 834-91; 91-140 133-92 et 91-140 803-05.
- 32** Aucune garantie ne pourra être assurée quant à la précision d'ajustage de cette pièce avec la pièce correspondante; il est indiqué de commander un mécanisme complet.
- 40/1** Remplir de 280-1-120 144; n° de commande, voir "Tableau des lubrifiants"
- 40/3** Graisser avec de la graisse 280-1-120 247, n° de commande, voir "Tableau des lubrifiants"
- 40/8** Imbiber d'huile blanche, 280-1-120 122, n° de commande, voir "Tableau des lubrifiants"
- 40/13** Graisser avec de la graisse 280-1-120205, n° de commande, voir "Tableau des lubrifiants"
- 80/4** Pour tuyau d'un diamètre intérieur de 4 mm.
- 80/6** Pour tuyau d'un diamètre intérieur de 6 mm.
- 90/5** Pour raccorder le synchronisateur Quick B/T sur la boîte de contrôle avec prise à 4 pôles.
- 90/6** Pour raccorder le synchronisateur Quick B/K sur la boîte de contrôle avec prise à 7 pôles.
- 90/9** Pour moteurs avec numéro de modèle à 8 chiffres.
- 95/4** Valeur "x" = Longueur du point, à préciser à la commande.
- 96** Préciser longueur.
- 96/4** Flexible d'un diamètre intérieur de 4 mm; préciser la longueur.
- 96/6** Flexible d'un diamètre intérieur de 6 mm; préciser la longueur.

B	Tipo B
C	Tipo C
4,5	Largo de puntada 4,5 mm
N	Largo de puntada 6,0 mm
3	Pieza pegada
4	Indíquese el tipo en los pedidos
5	Envíese muestra de costura.
6	Grosor de aguja y forma de la punta, indíquese en los pedidos.
10	Distancia entre agujas.
10/1	La forma varía de acuerdo con la distancia entre agujas (p.e. el número del hilera de dientes en el transportador)
10/2	Indíquese en los pedidos la distancia entre agujas.
27/5	Cifra entre paréntesis = largura en mm.
30	Tipo anterior, en caso de sustitución pidase de nuevo.
30/2	Tipo anterior, se sustituye por el N° 11-210 168-15
30/3	Tipo anterior, se sustituye por el nuevo tipo N°s <u>91-140 834-91; 91-140 133-92 y 91-140 803-05.</u>
32	Al montar esta pieza no se asume garantía alguna en cuanto a la tolerancia y precisión de ajuste respecto a la pieza correspondiente; por esta razón se recomienda pedir el grupo completo.
40/1	Rellene con aceite 280-1-120 144; para el N° de pedido, véase la Tabla de lubricantes
40/3	Engrase con grasa 280-1-120 247; para el N° de pedido, véase la Tabla de lubricantes
40/8	Empape con aceite 280-1-120 122; para el N° de pedido, véase la Tabla de lubricantes
40/13	Engrase con grasa 280-1-120 205; para el N° de pedido, véase la Tabla de lubricantes
80/4	Para tubo de plástico de 4 mm diámetro interior.
80/6	Para tubo de plástico de 6 mm diámetro interior.
90/5	Para conectar el posicionador Quick B/I a la caja de mandos con enchufe de 4 polos.
90/6	Para conectar el posicionador Quick B/K a la caja de mandos con enchufe de 7 polos.
90/9	Para motores con número de modelo de 8 cifras.
95/4	Valor x = Largo de puntada, indíquese en los pedidos.
96	Indíquese la largura
96/4	Tubo flexible de 4 mm de diámetro interior; indíquese la largura en los pedidos.
96/6	Tubo flexible de 6 mm de diámetro interior; indíquese la largura en los pedidos.

Pfaff 346-H3
Pfaff 646-706/47

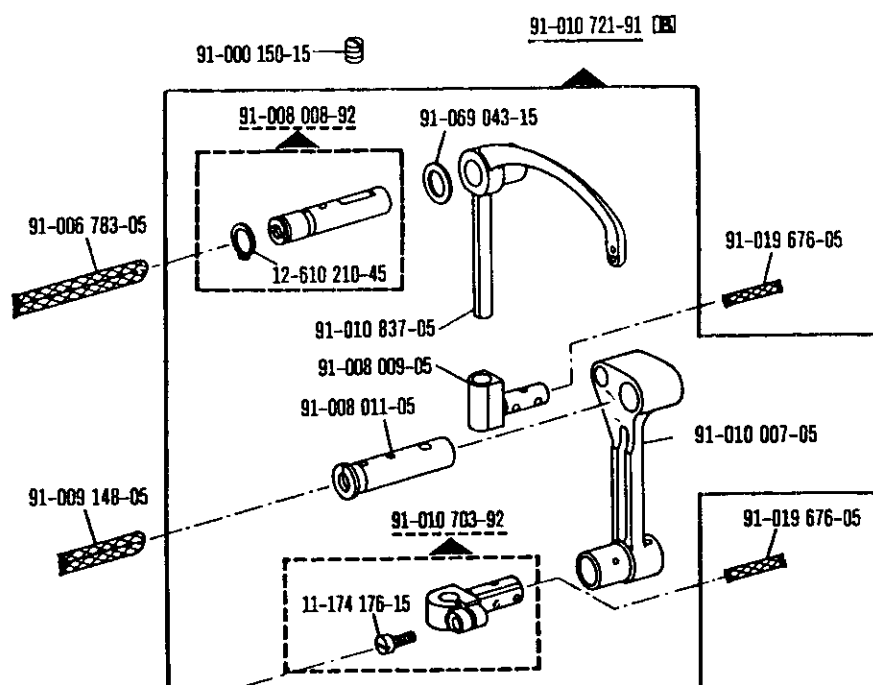
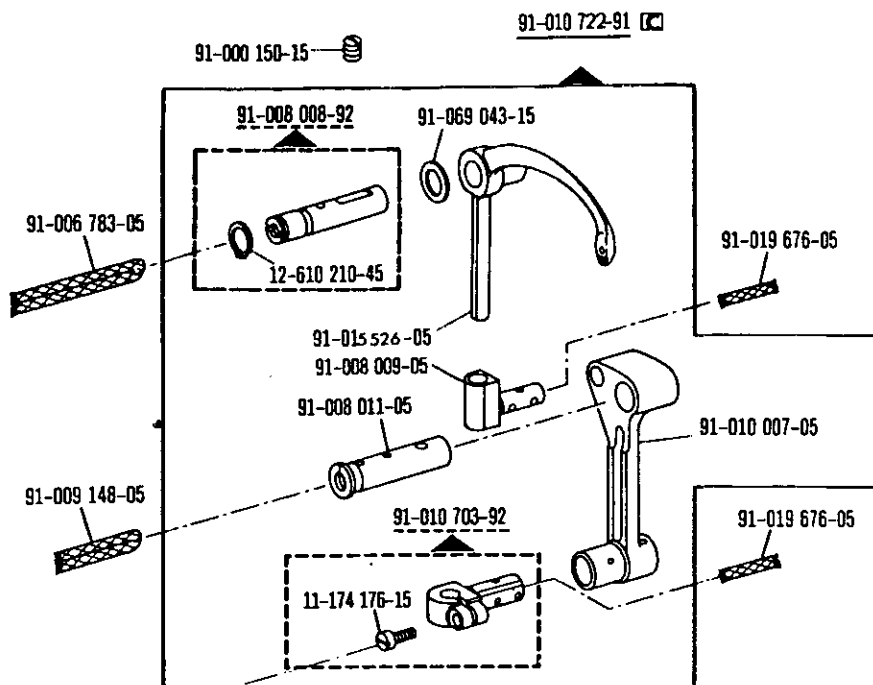
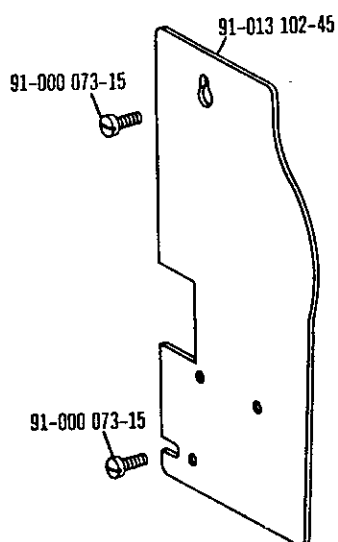
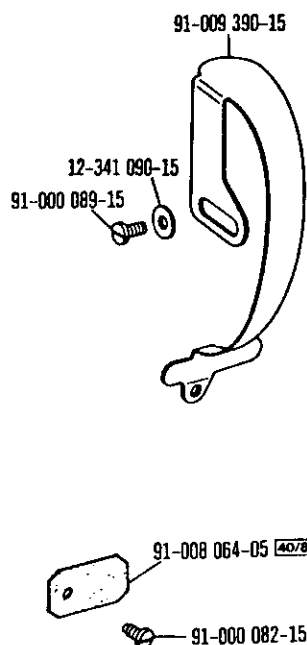


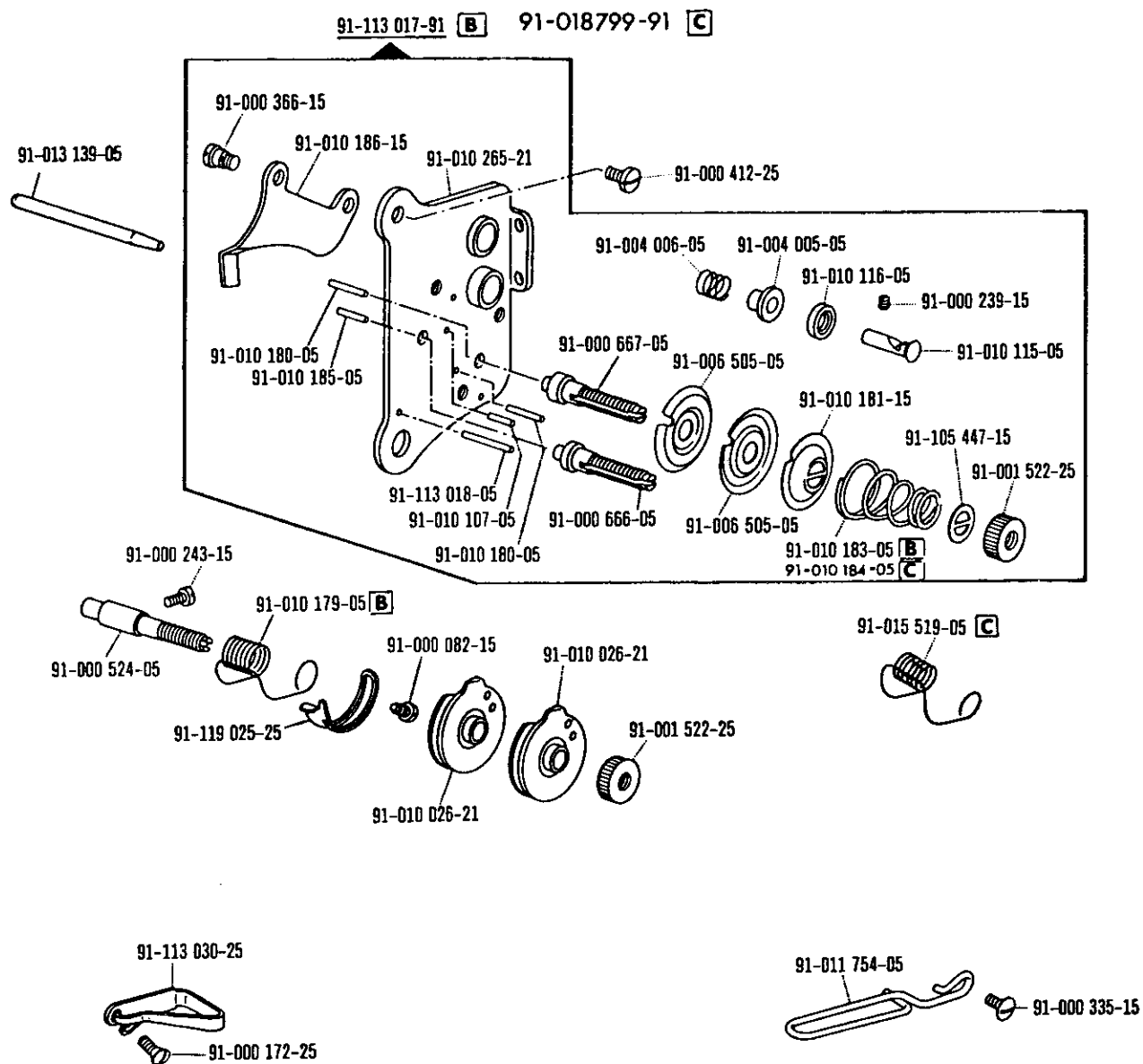


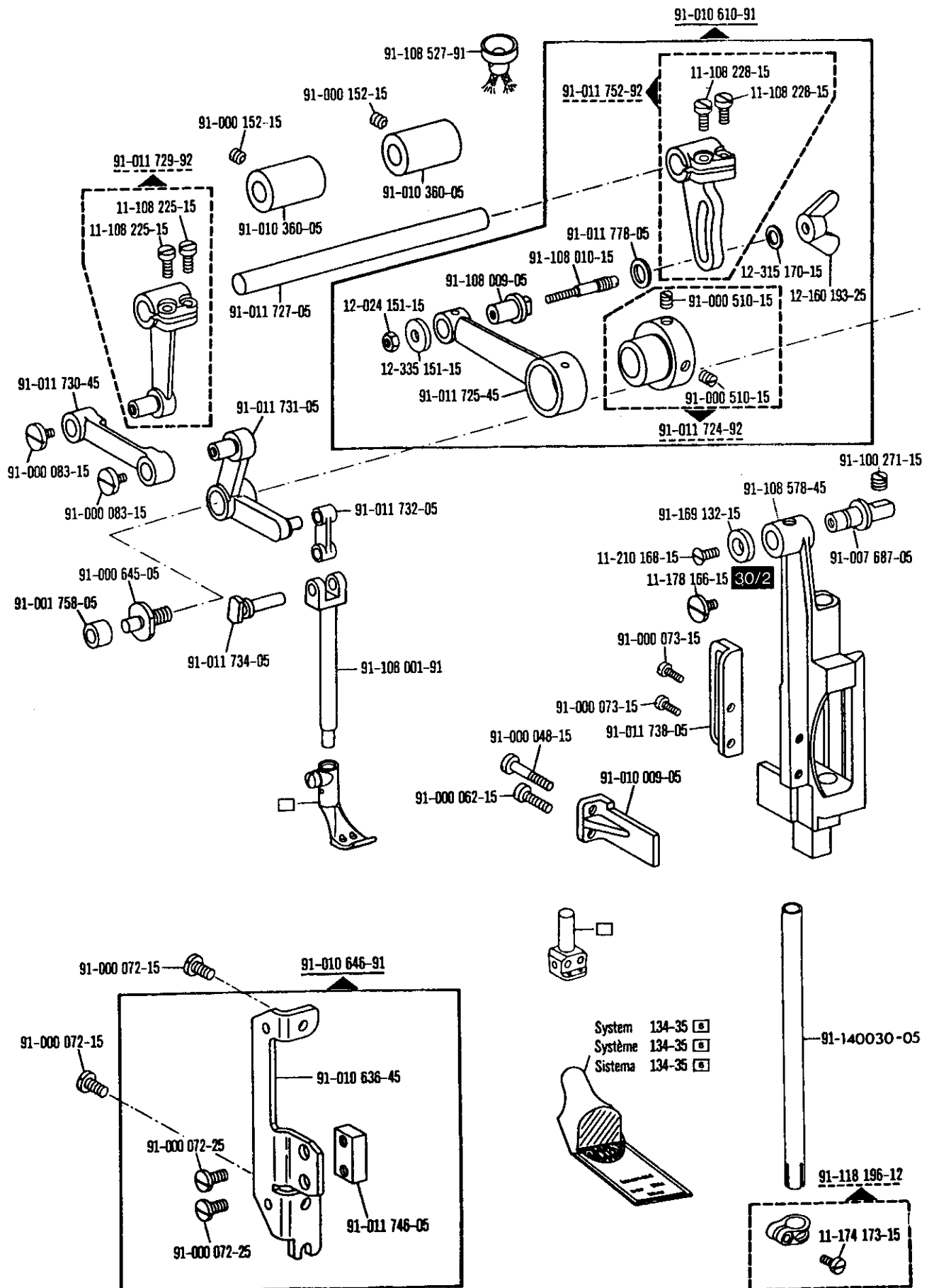


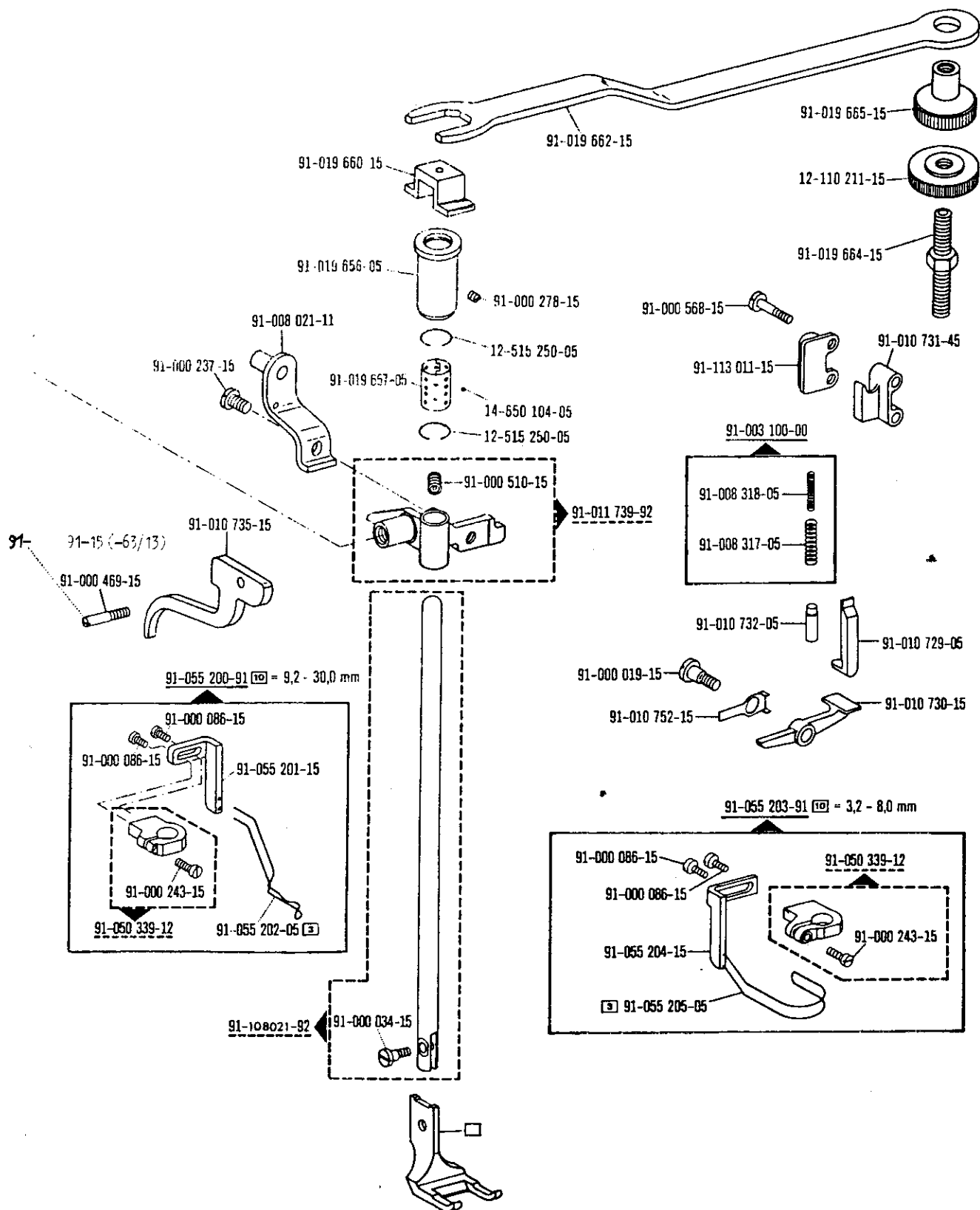
Pfaff 346-H3

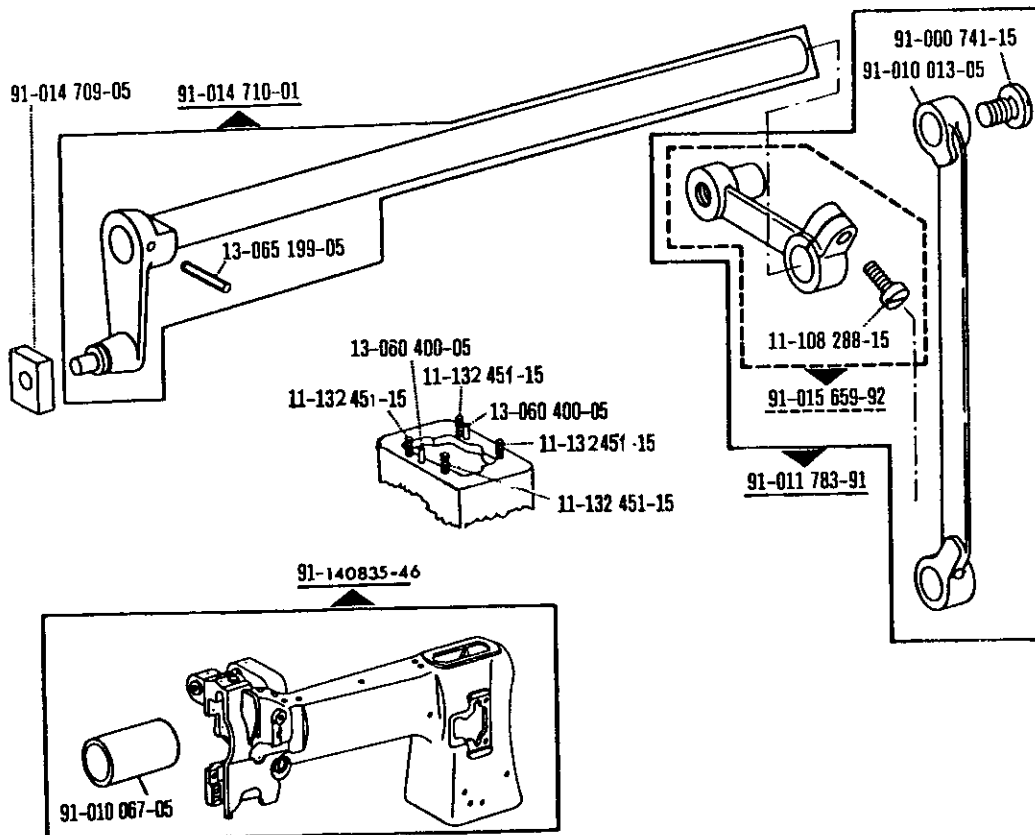
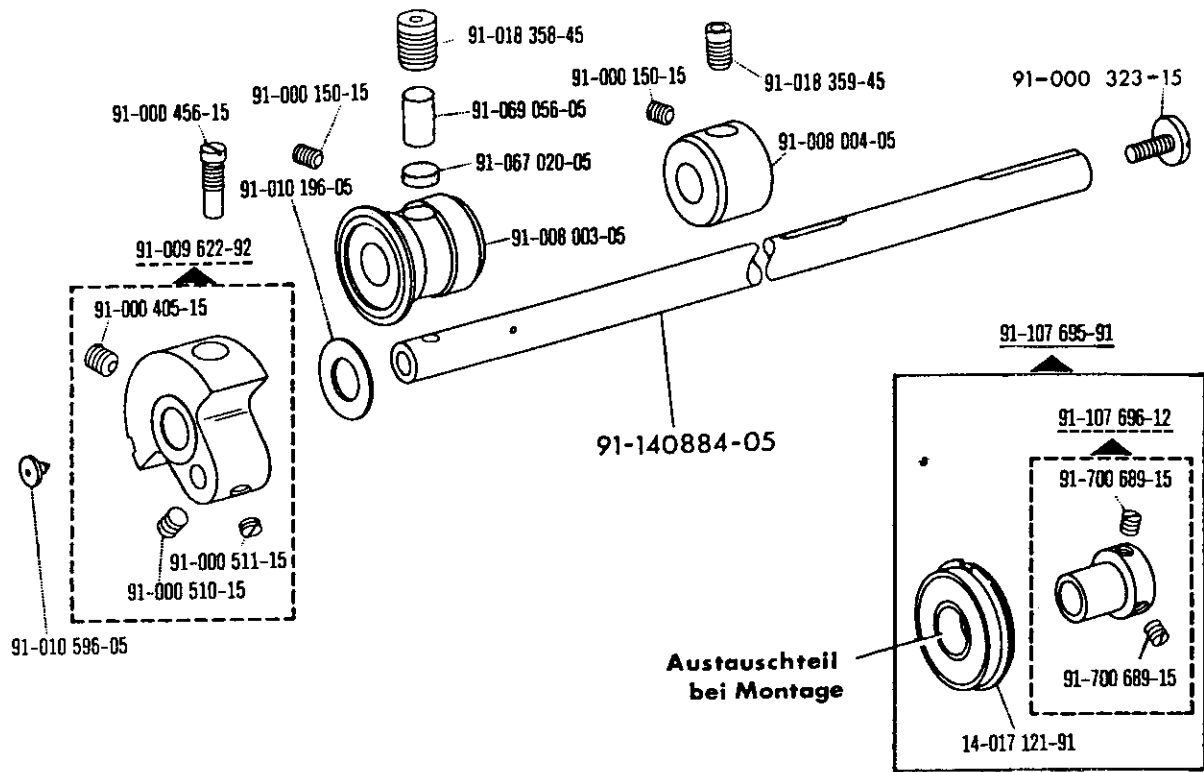
4.1 Obergehäuseteile Housing parts Pieces de la carcasse Piezas de la carcasa

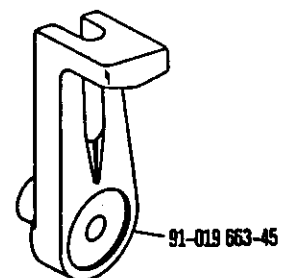
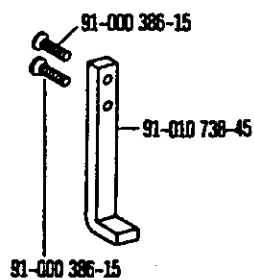
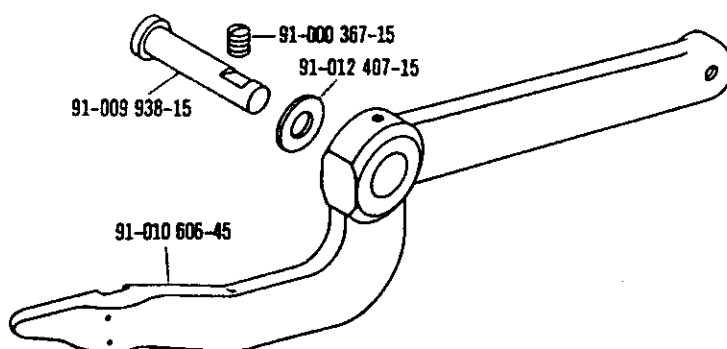
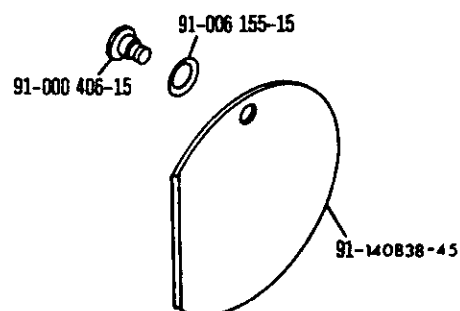
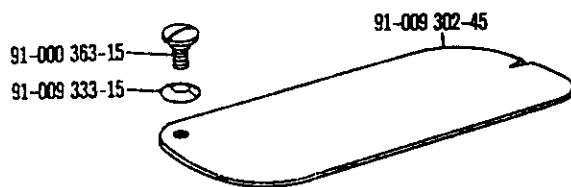




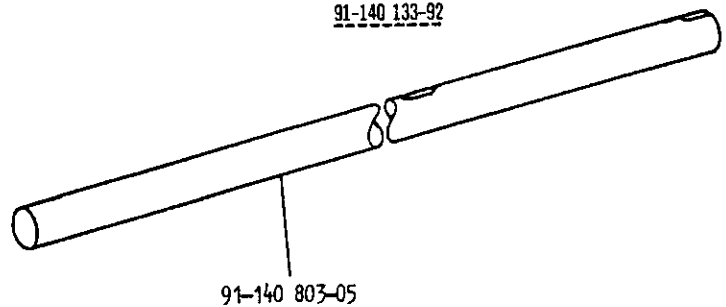
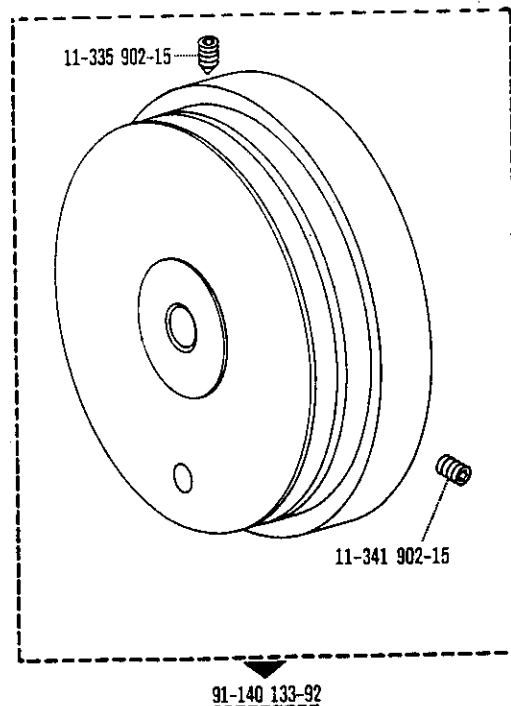
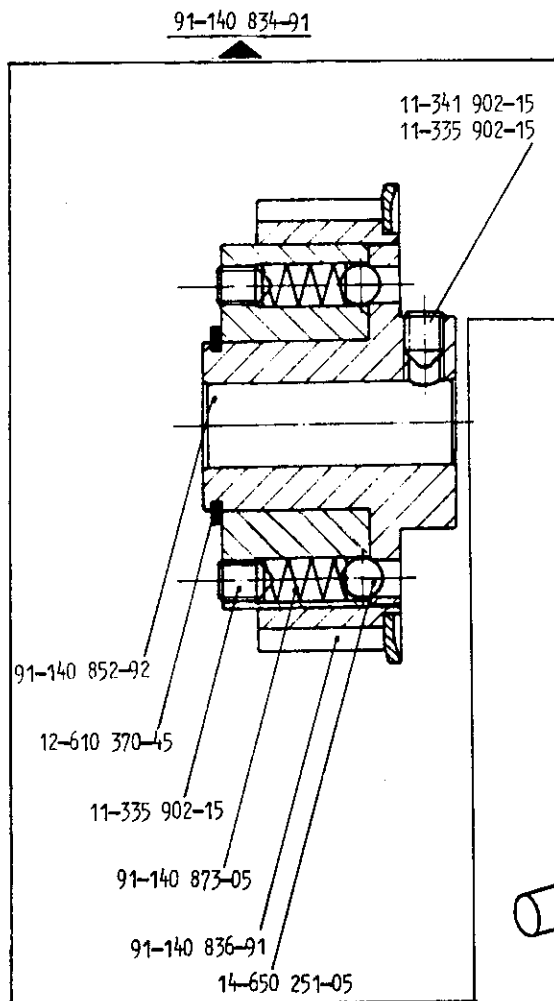
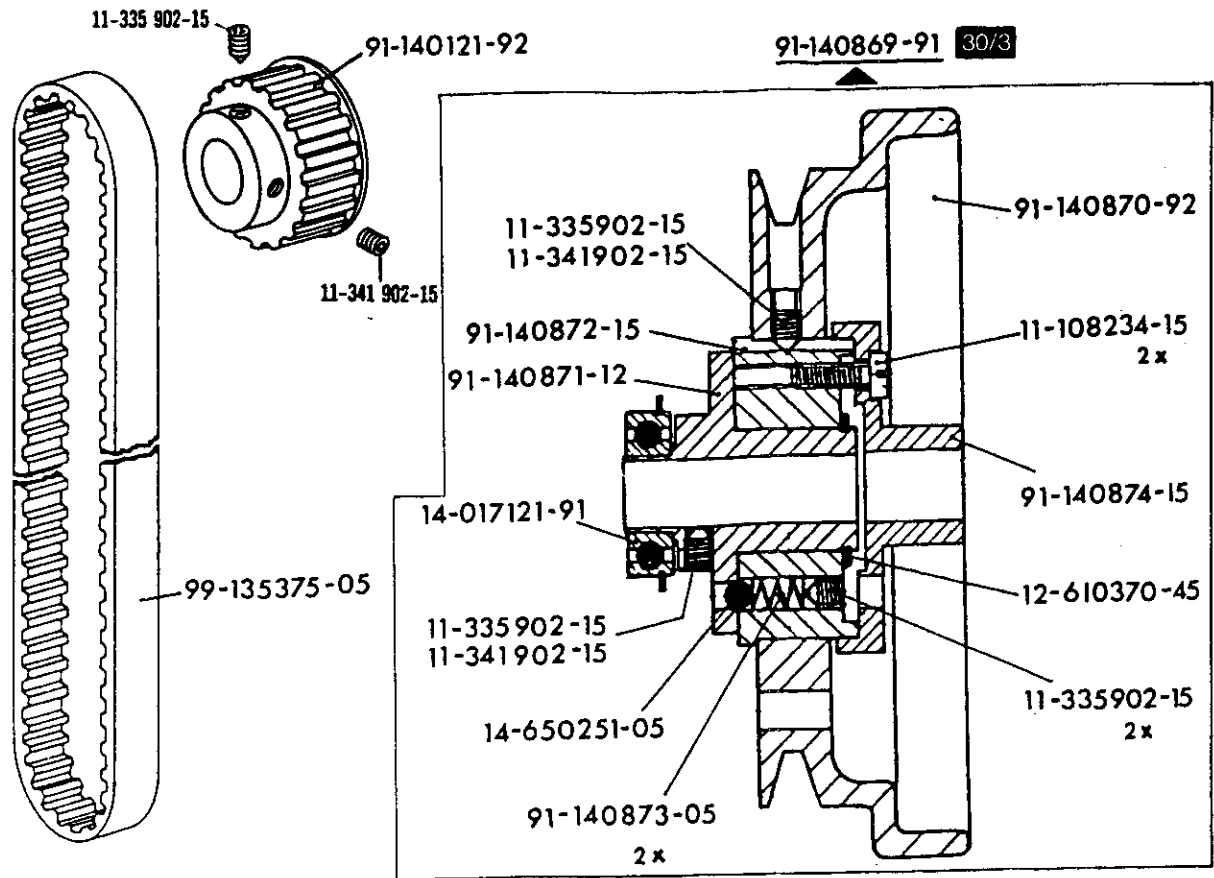


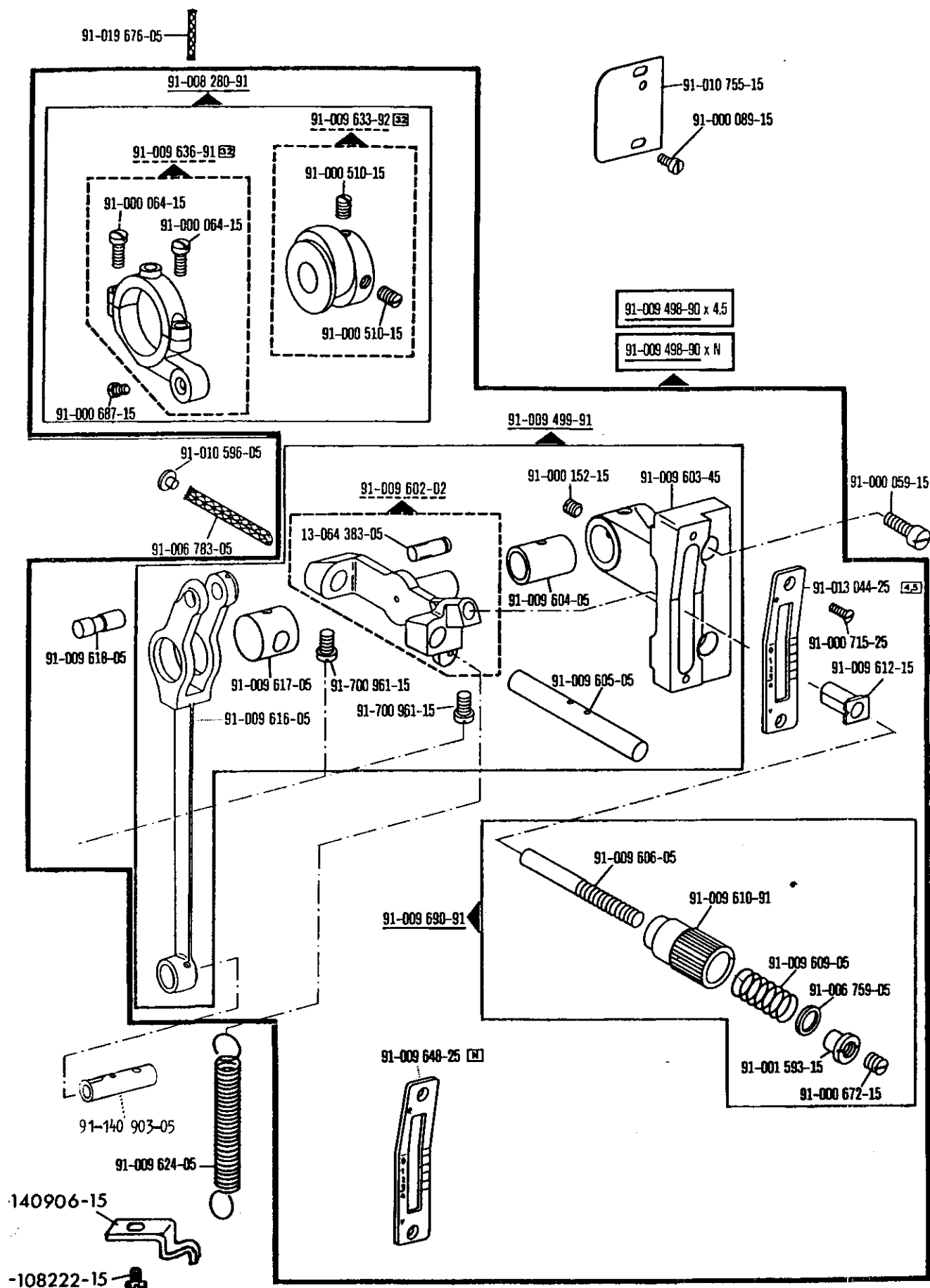




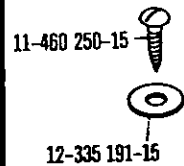
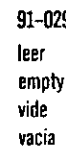


4.7





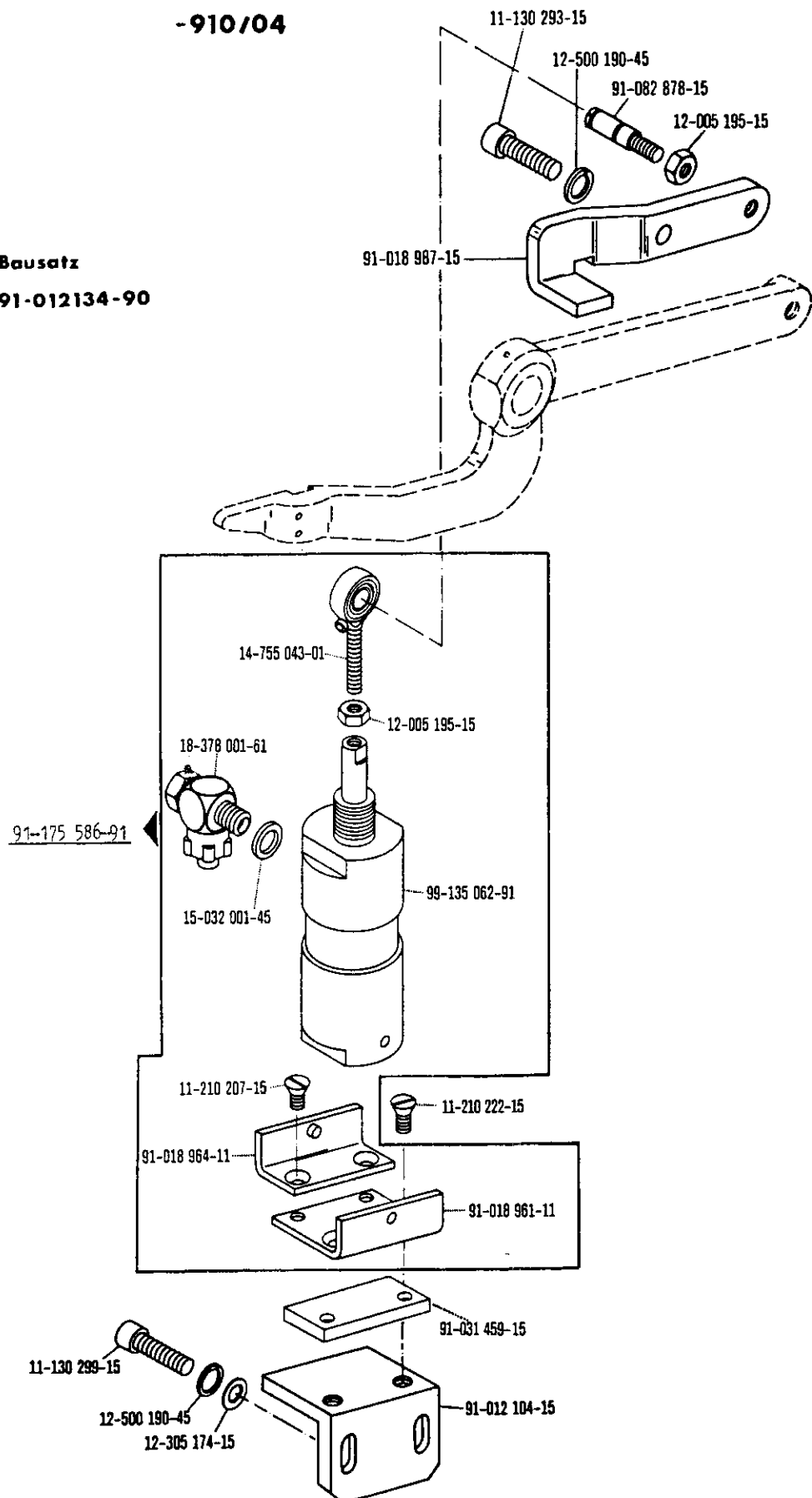
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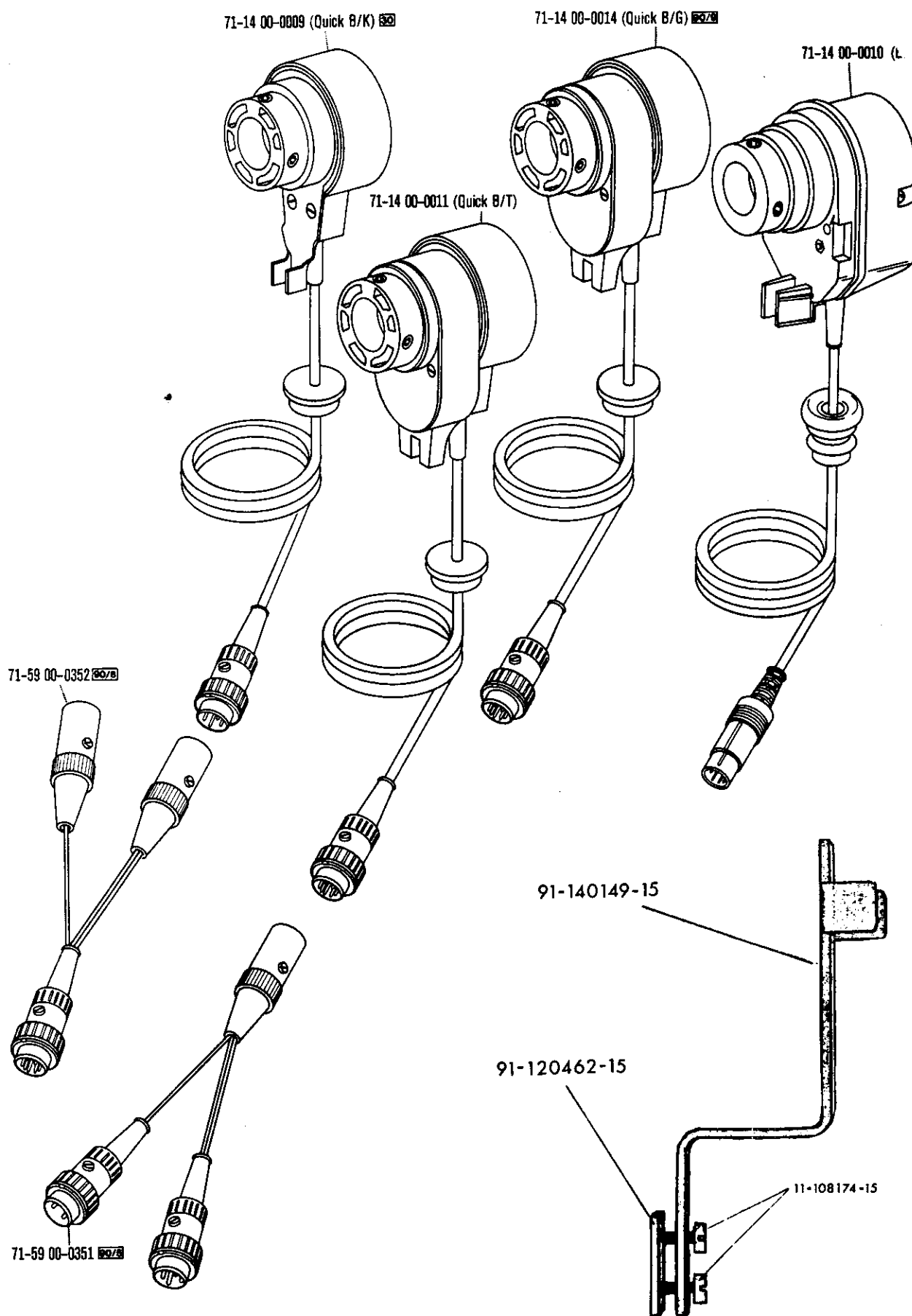


-910/04

Bausatz

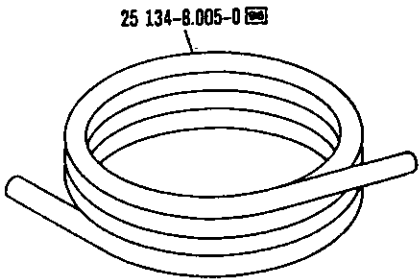
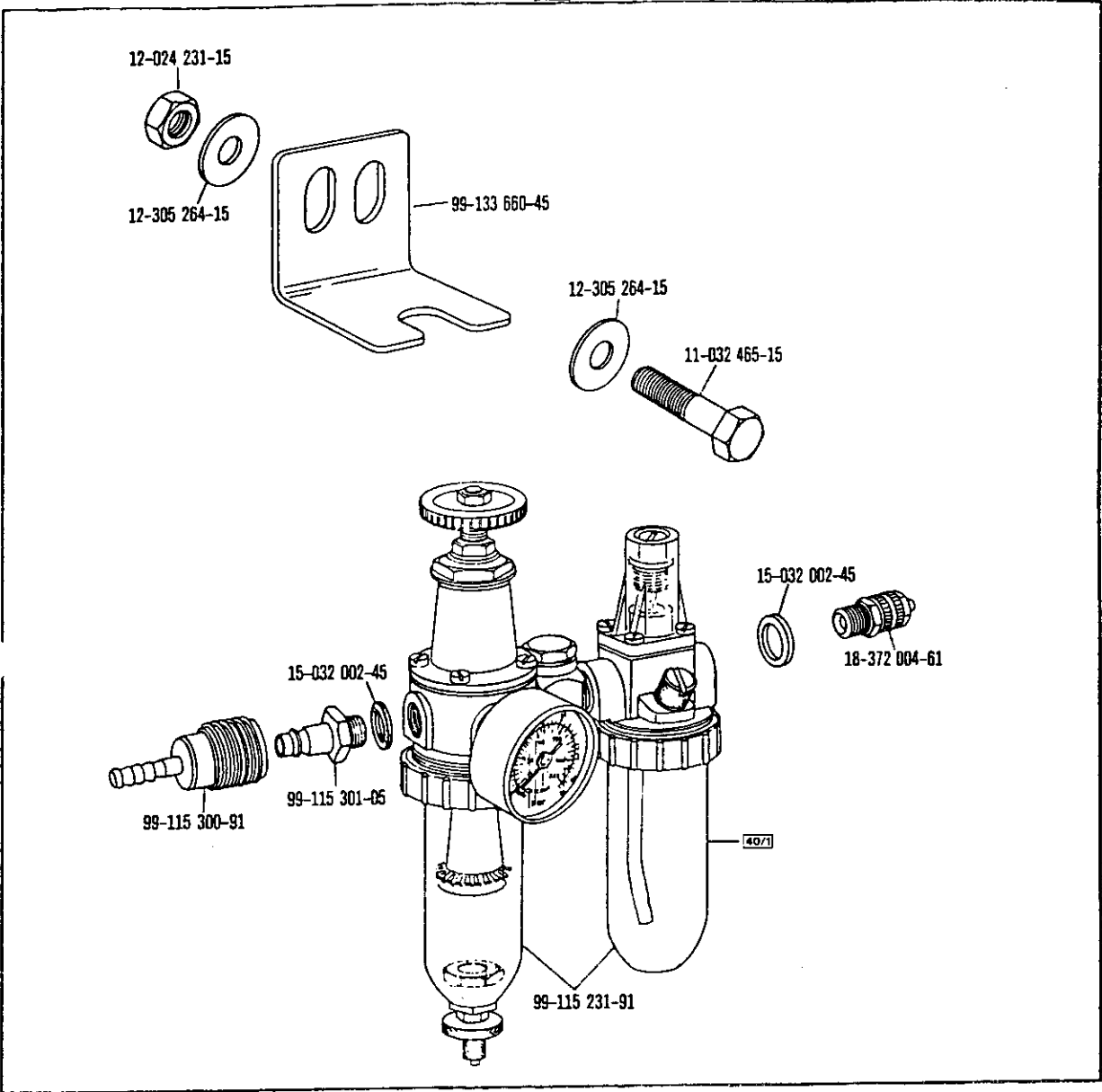
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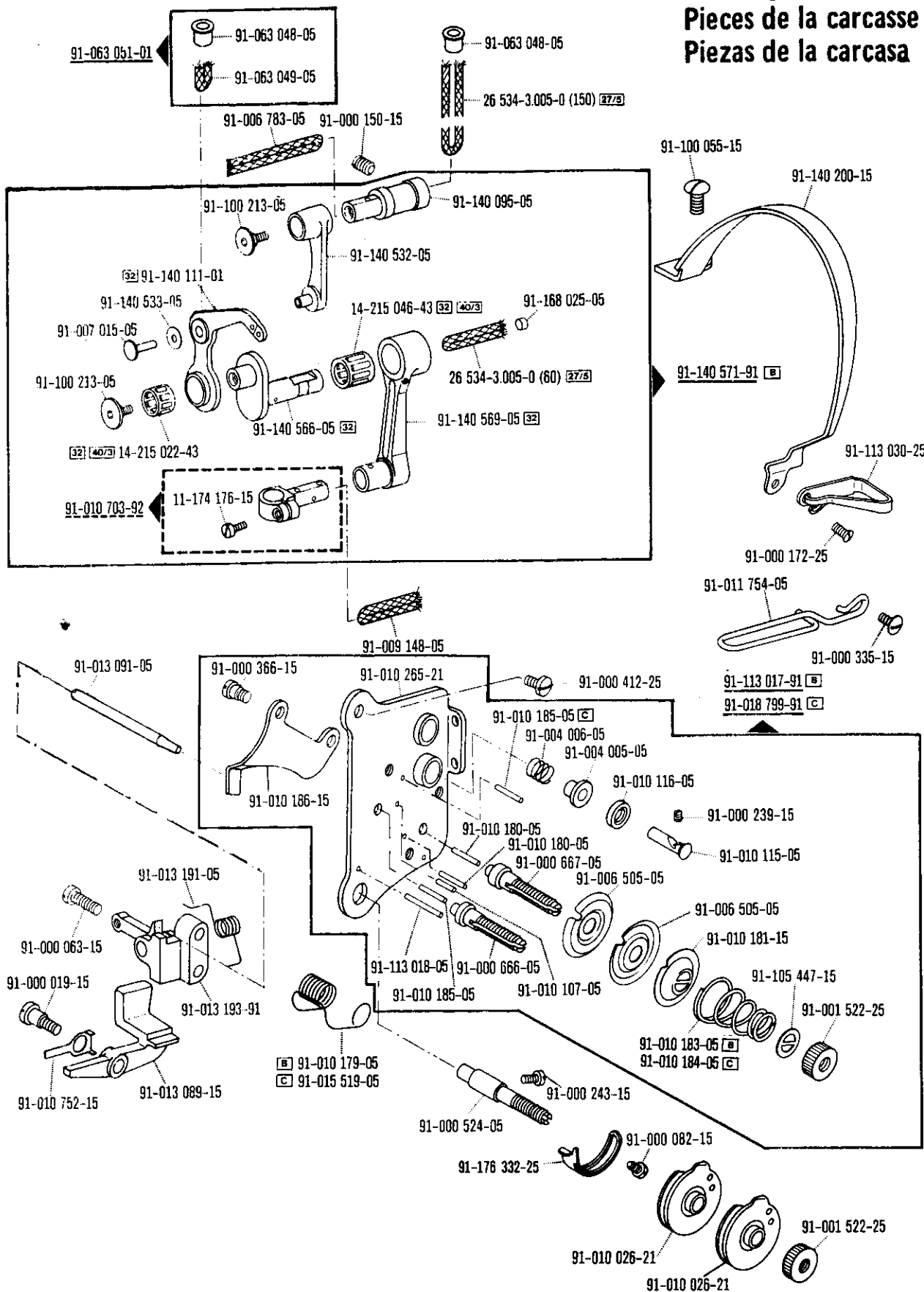
-925/01

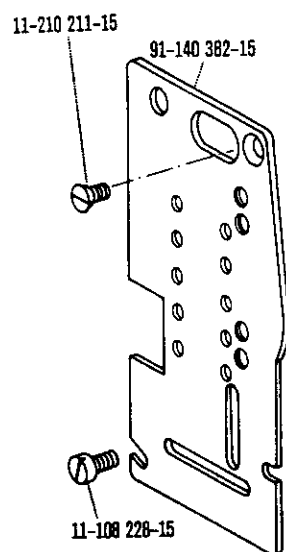
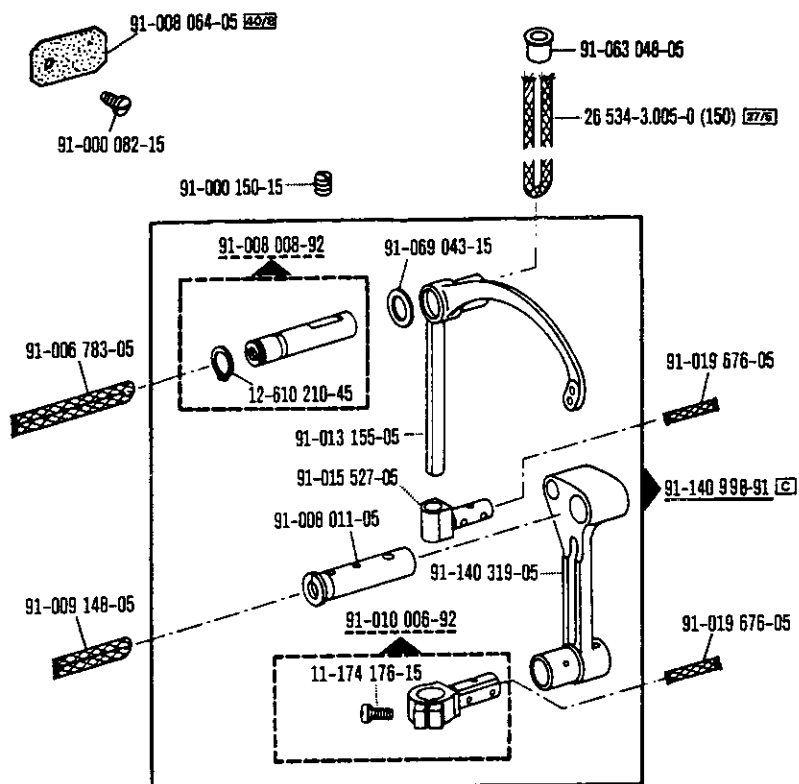
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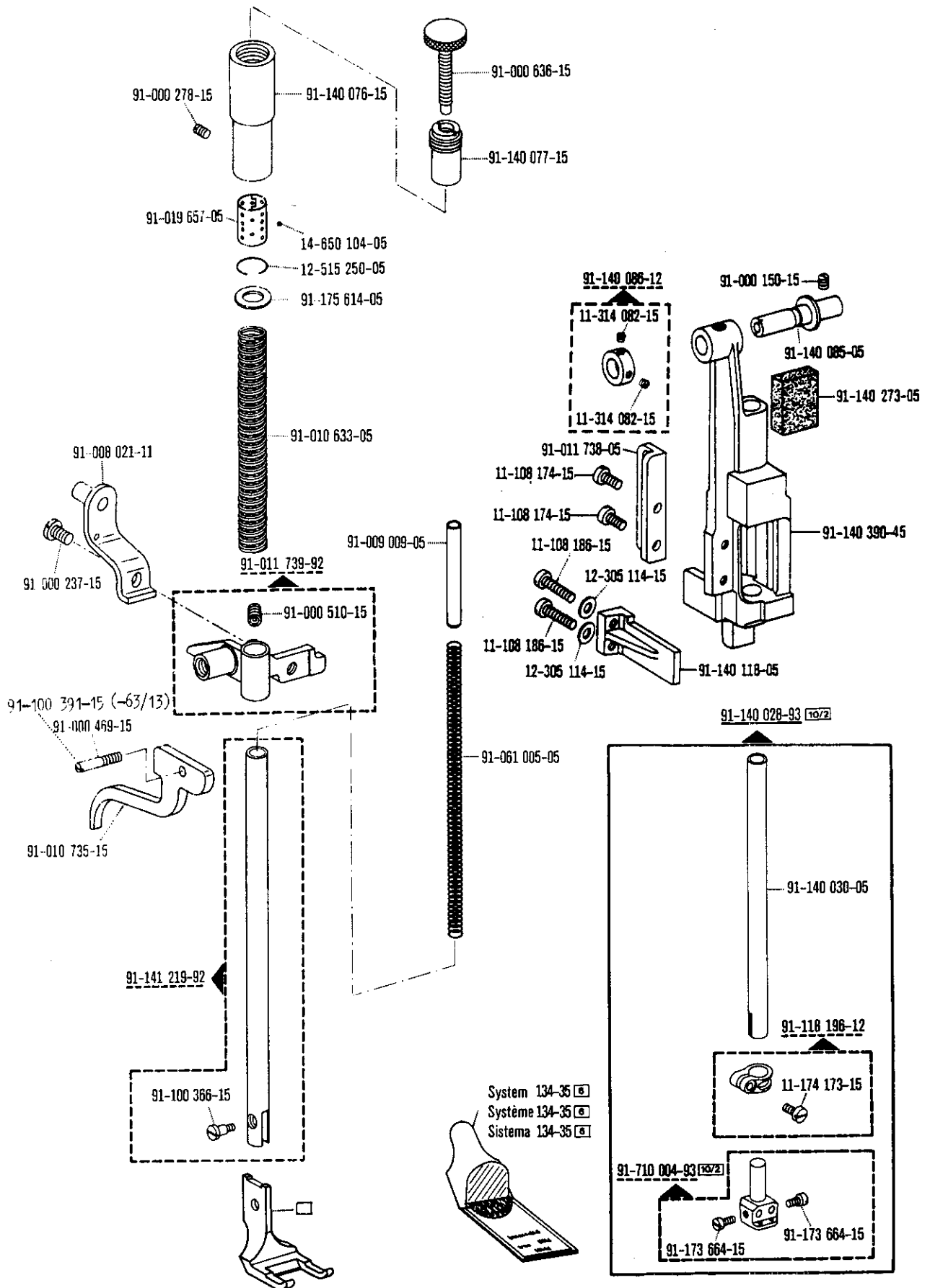


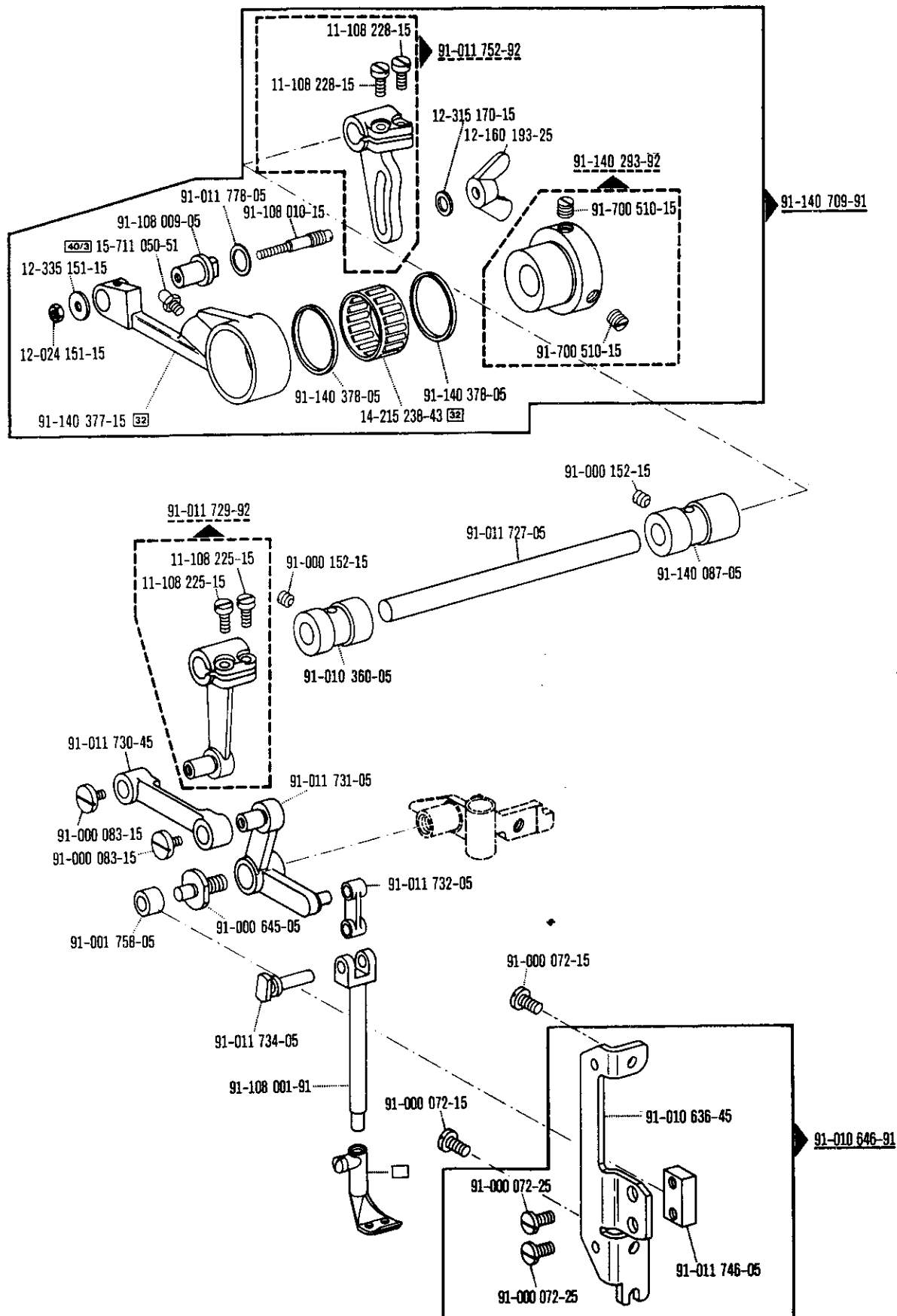
Pfaff 646-706/47

Obergehäuseteile Housing parts Pieces de la carcasse Piezas de la carcasa

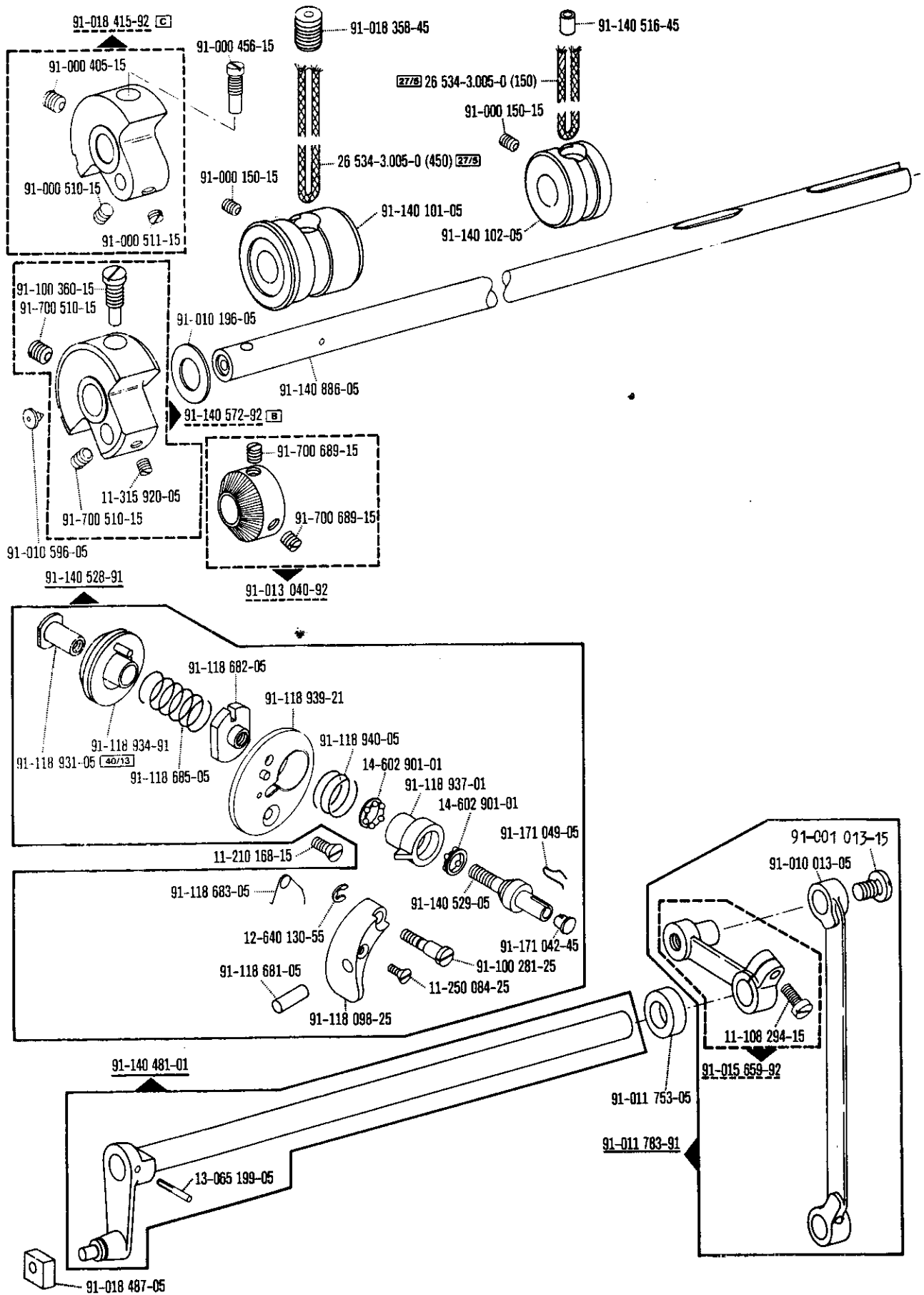


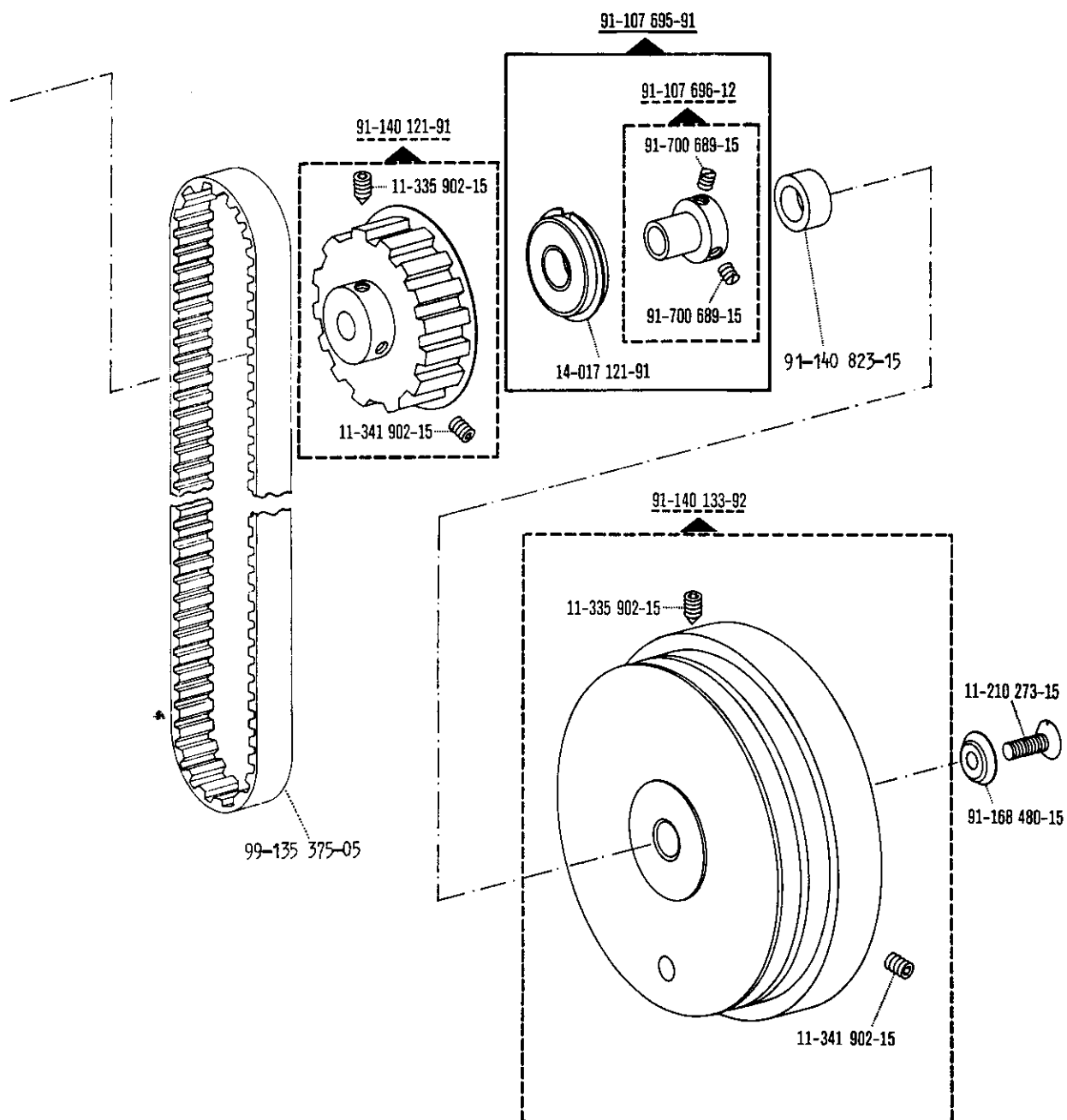




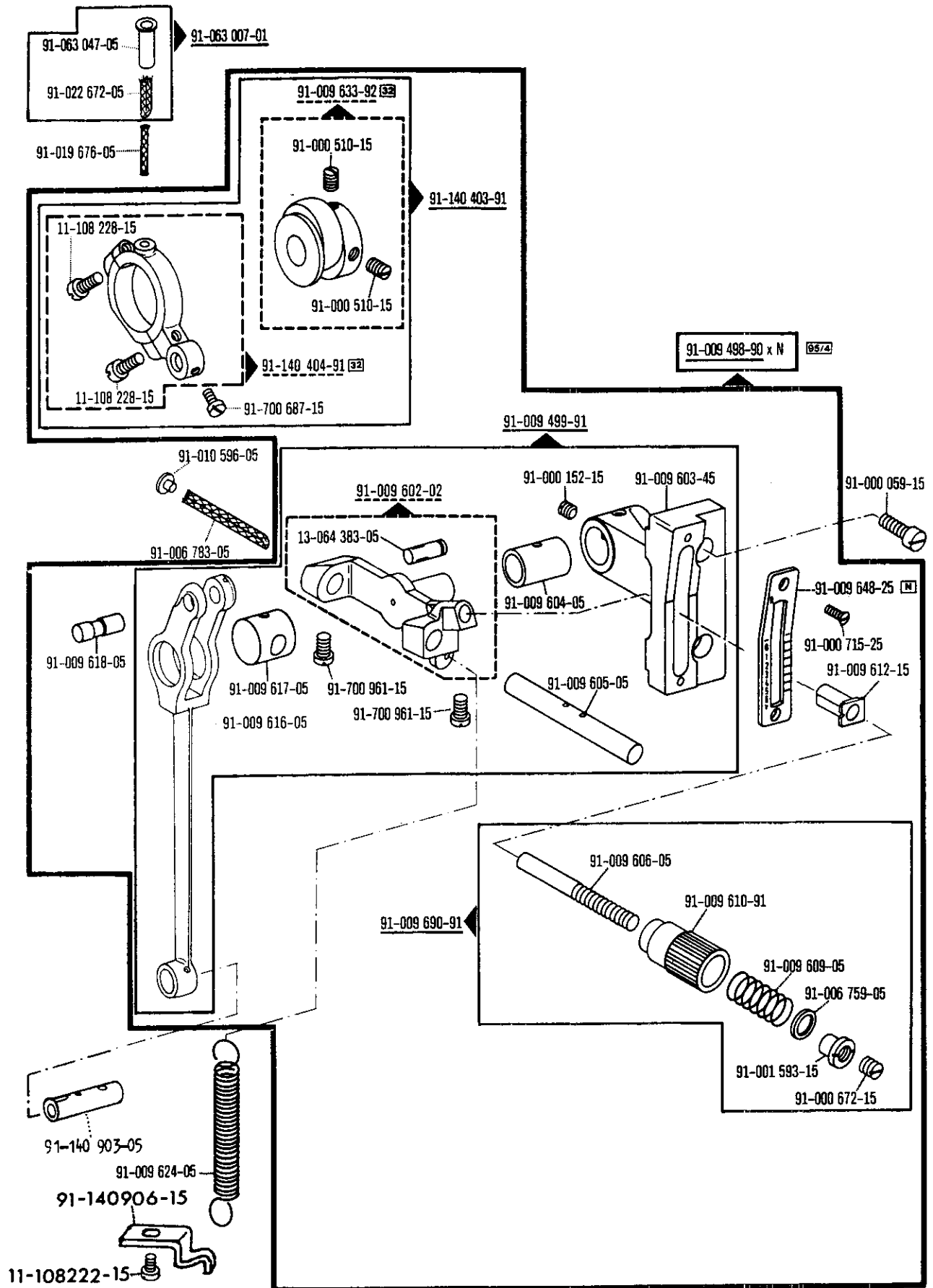


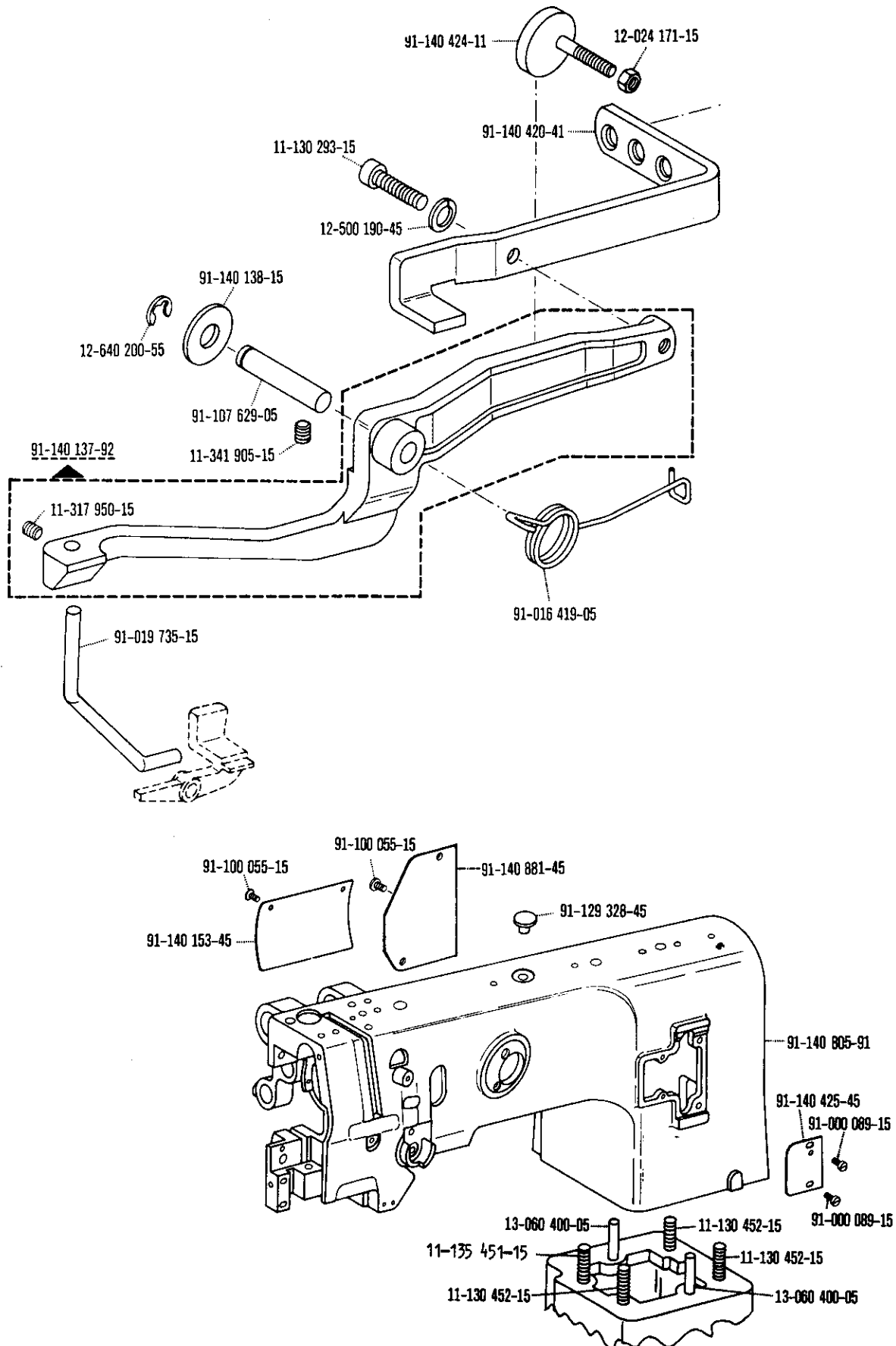
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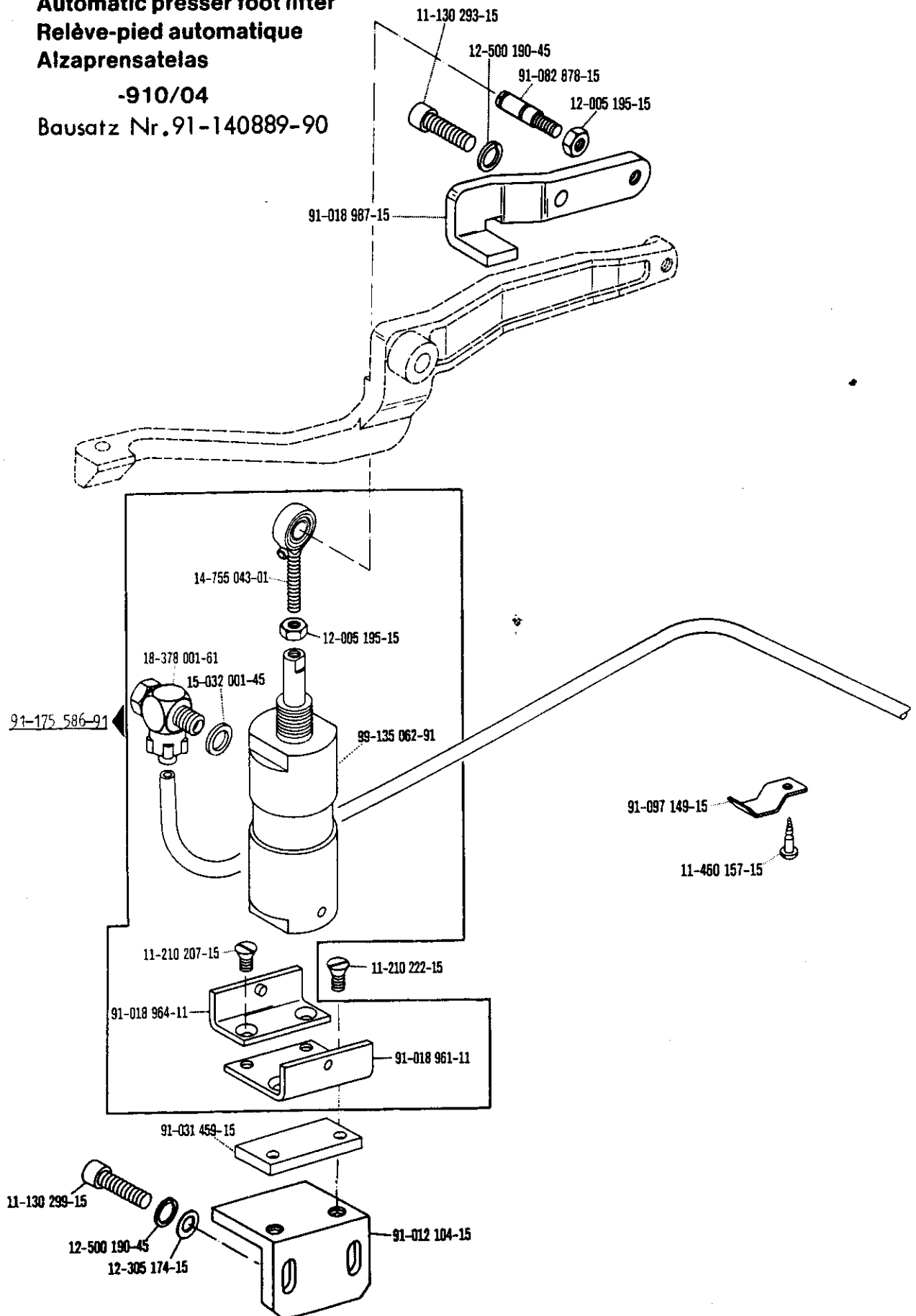


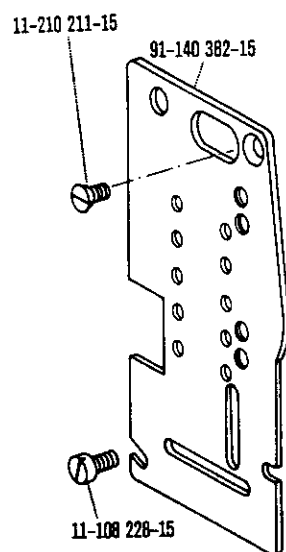
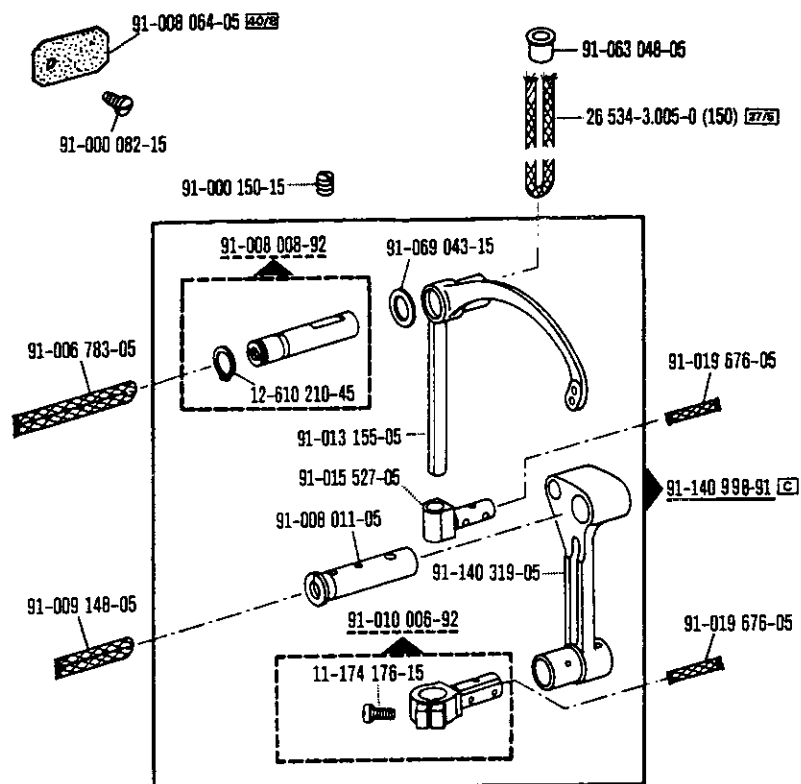
5.7





5.9 Presserfuß-Automatik
Automatic presser foot lifter
Relève-pied automatique
Alzaprensatelas
-910/04
Bausatz Nr.91-140889-90

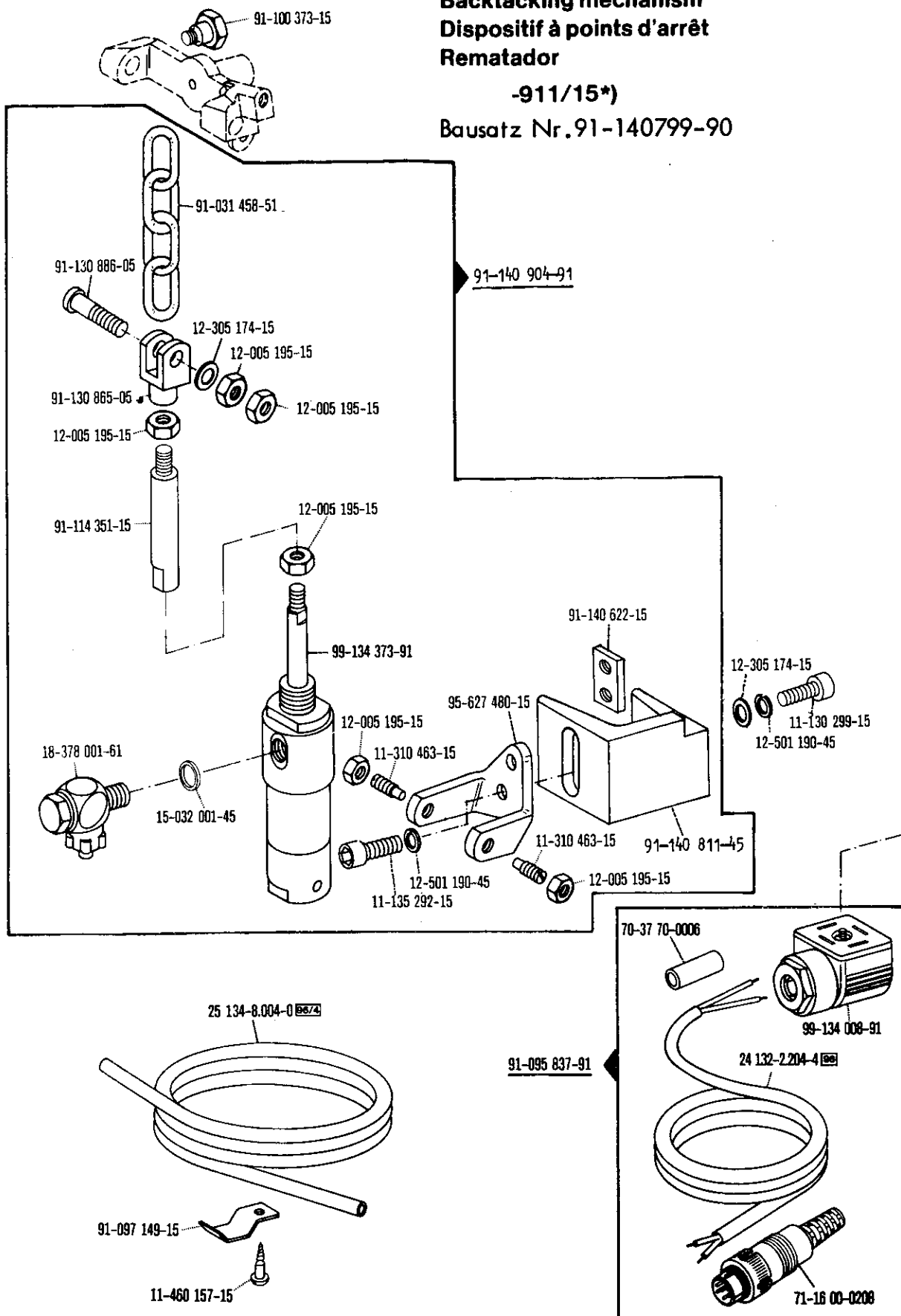




Verriegelungs-Einrichtung
Backtacking mechanism
Dispositif à points d'arrêt
Rematador

-911/15*)

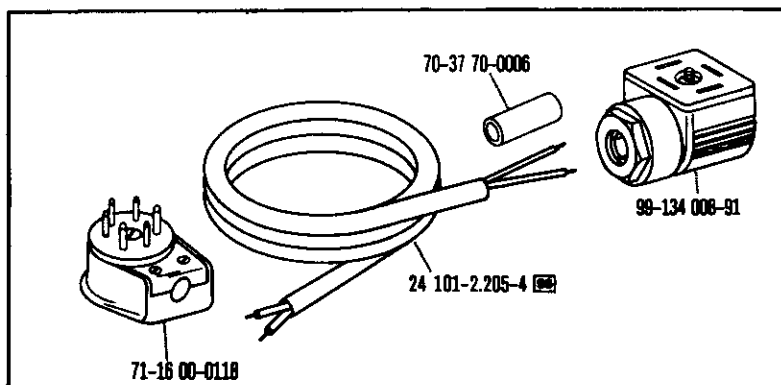
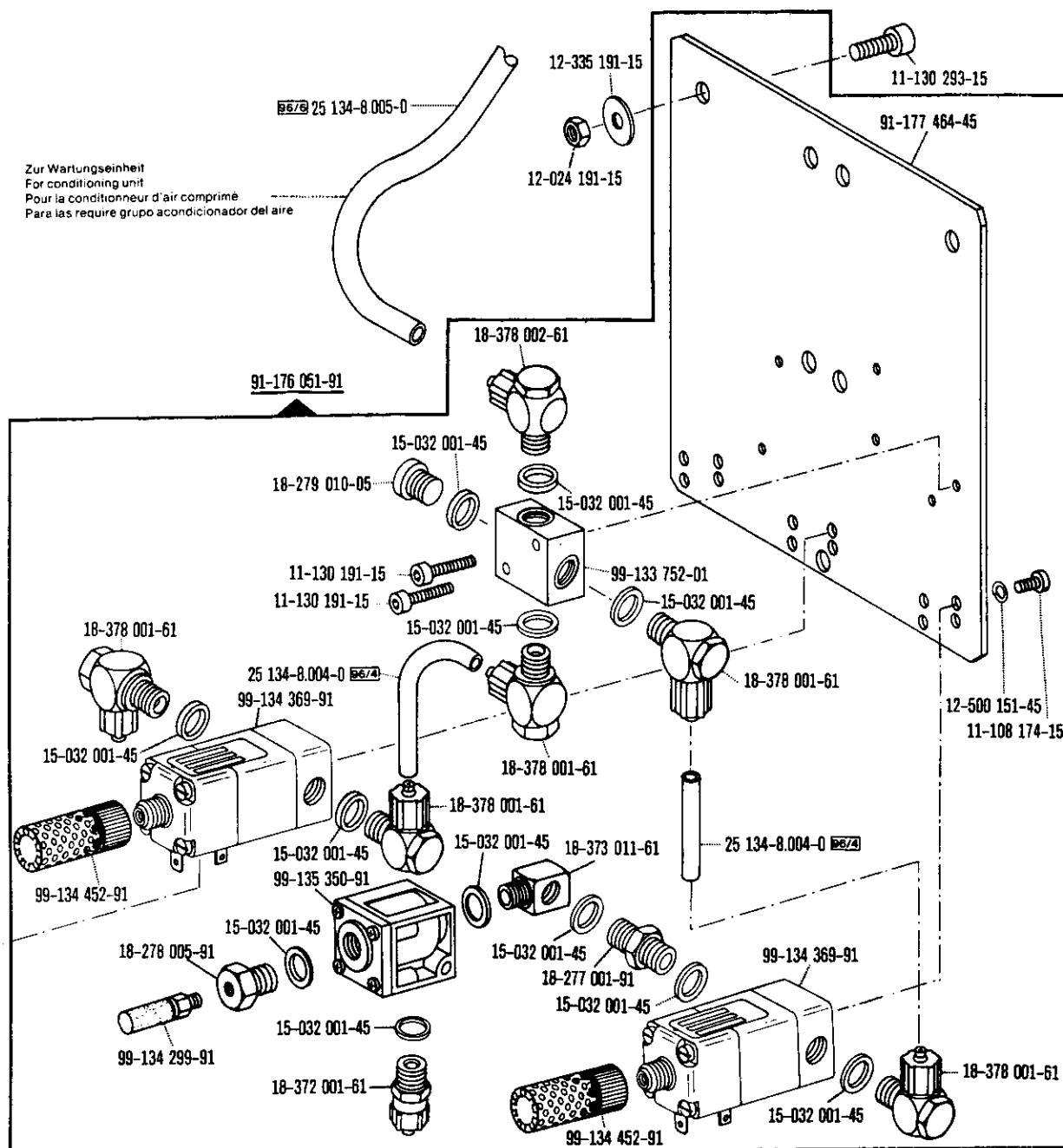
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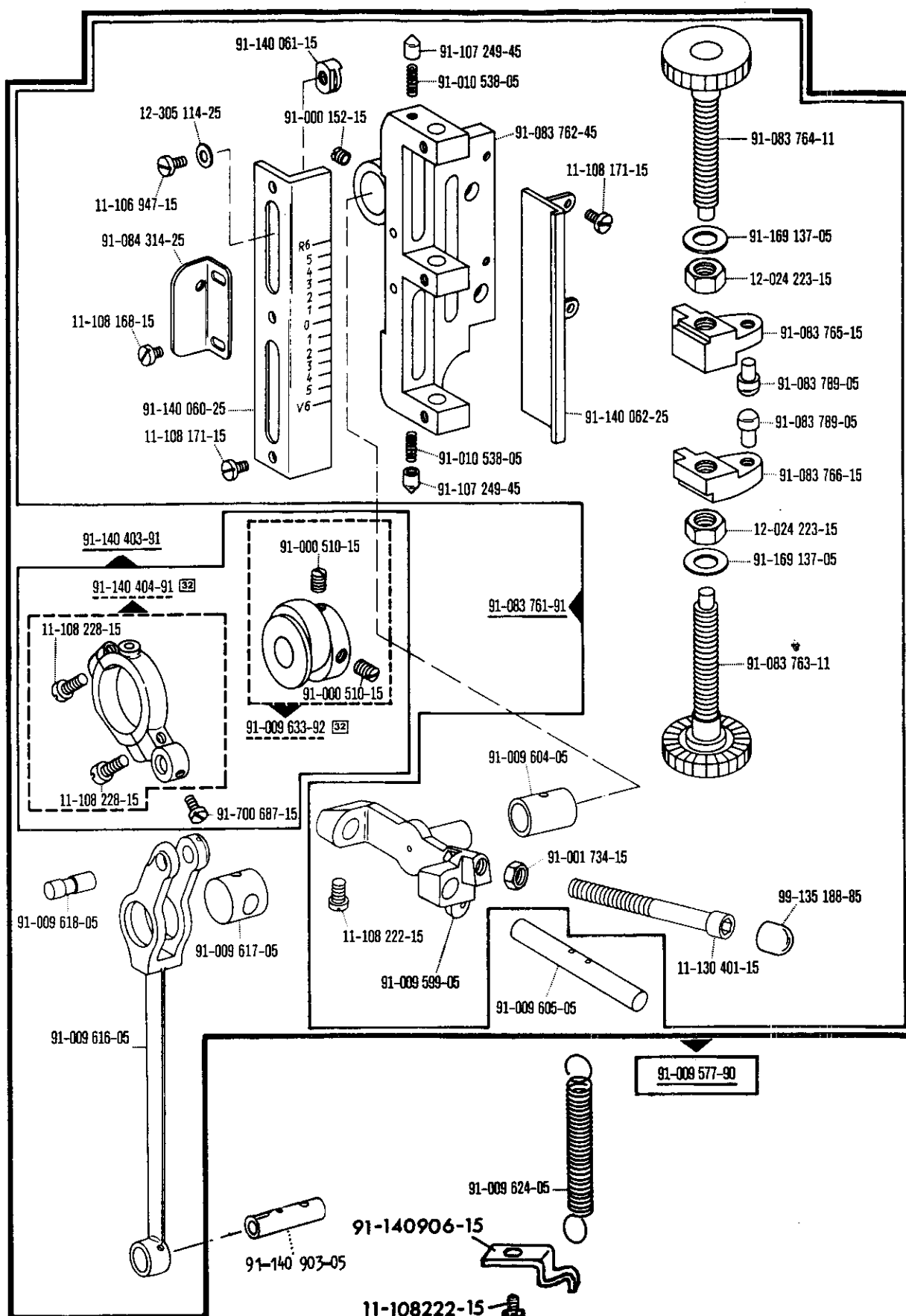
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 Includes subclass -910/04
 Comprend la sous-classe -910/04

-911/15*)

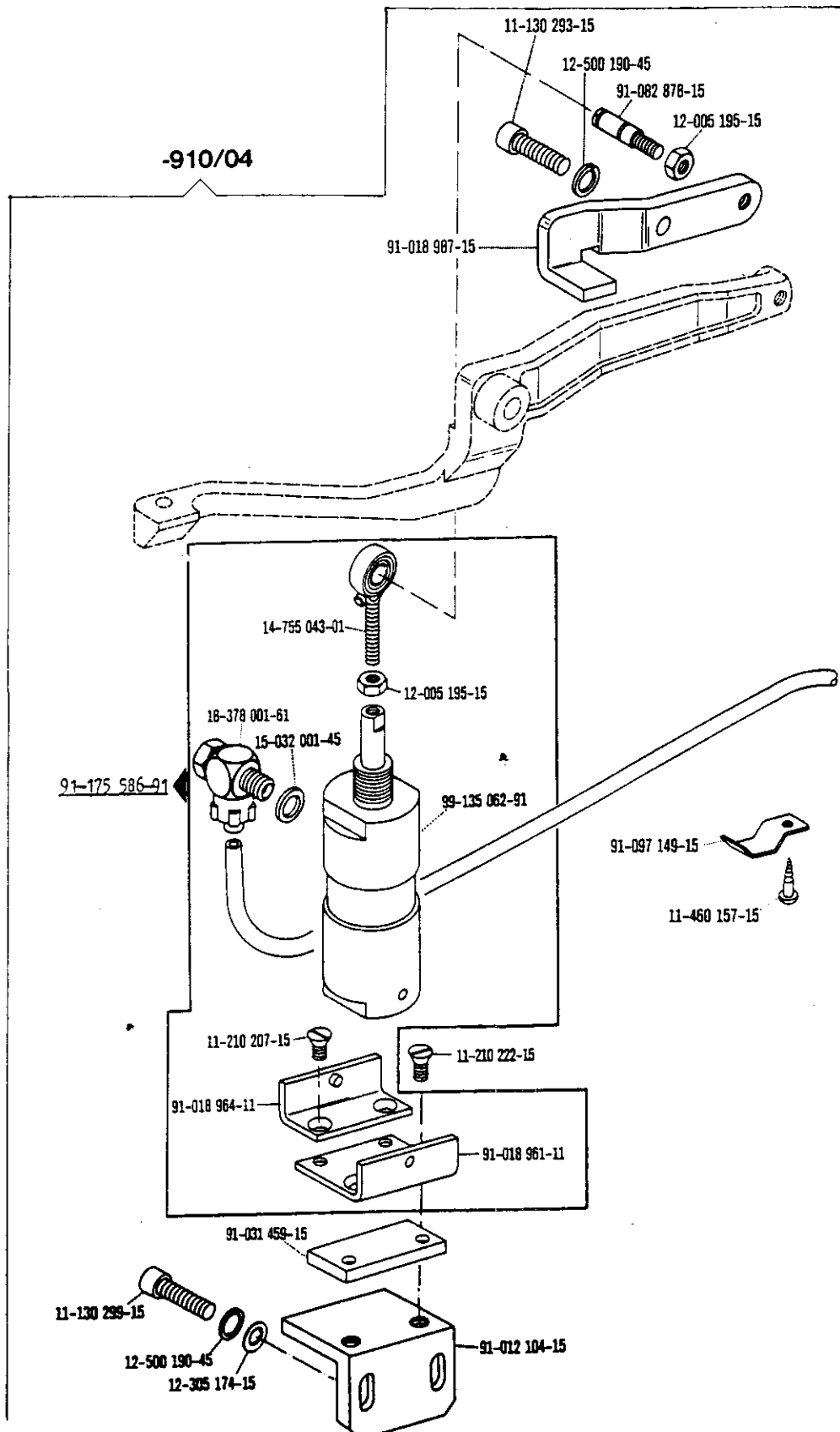
Zur Wartungseinheit
For conditioning unit
Pour la conditionneur d'air comprimé
Para las require grupo acondicionador del aire



*) Beinhaltet Unterklasse -910/04
Includes subclass -910/04
Comprend la sous-classe -910/04
Comprende la subclase -910/04

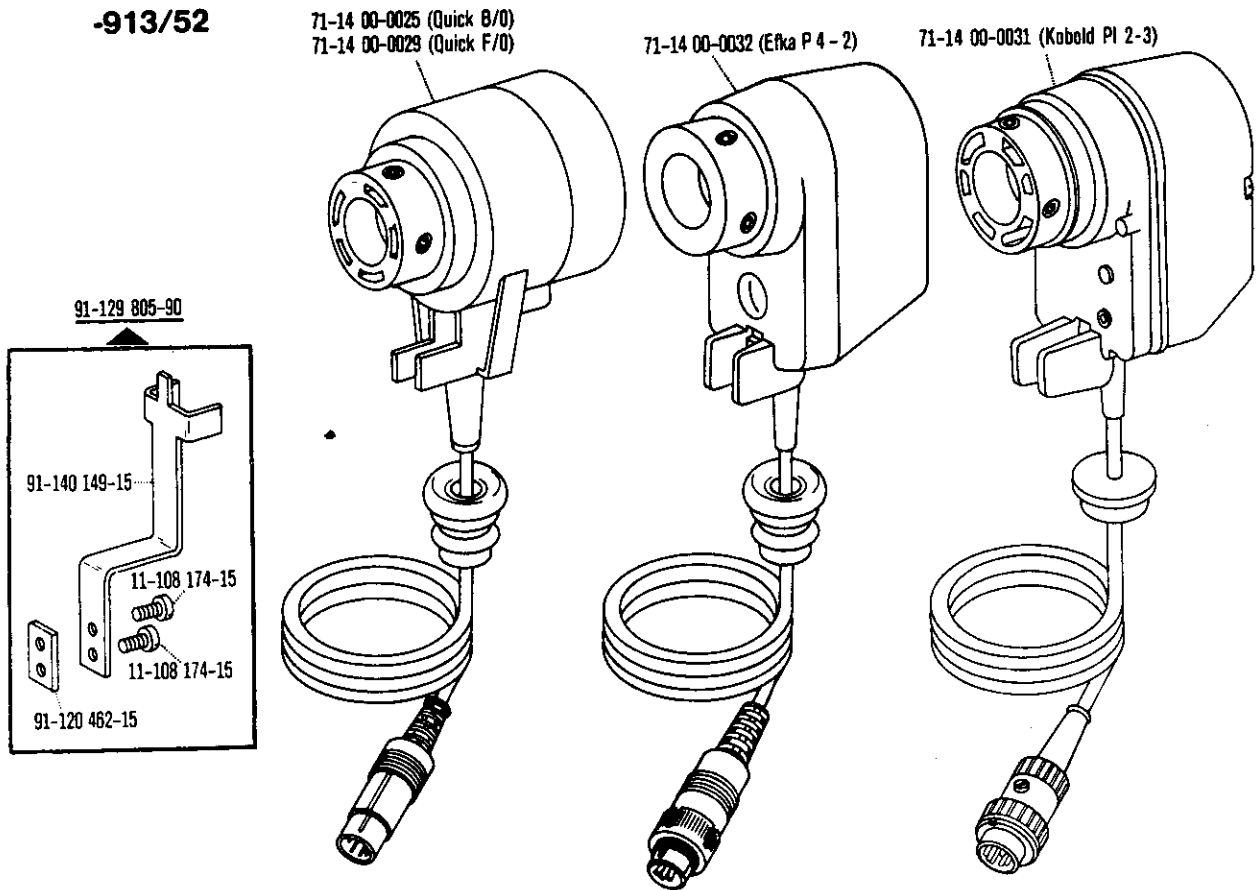


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 Comprende la subclase -910/04

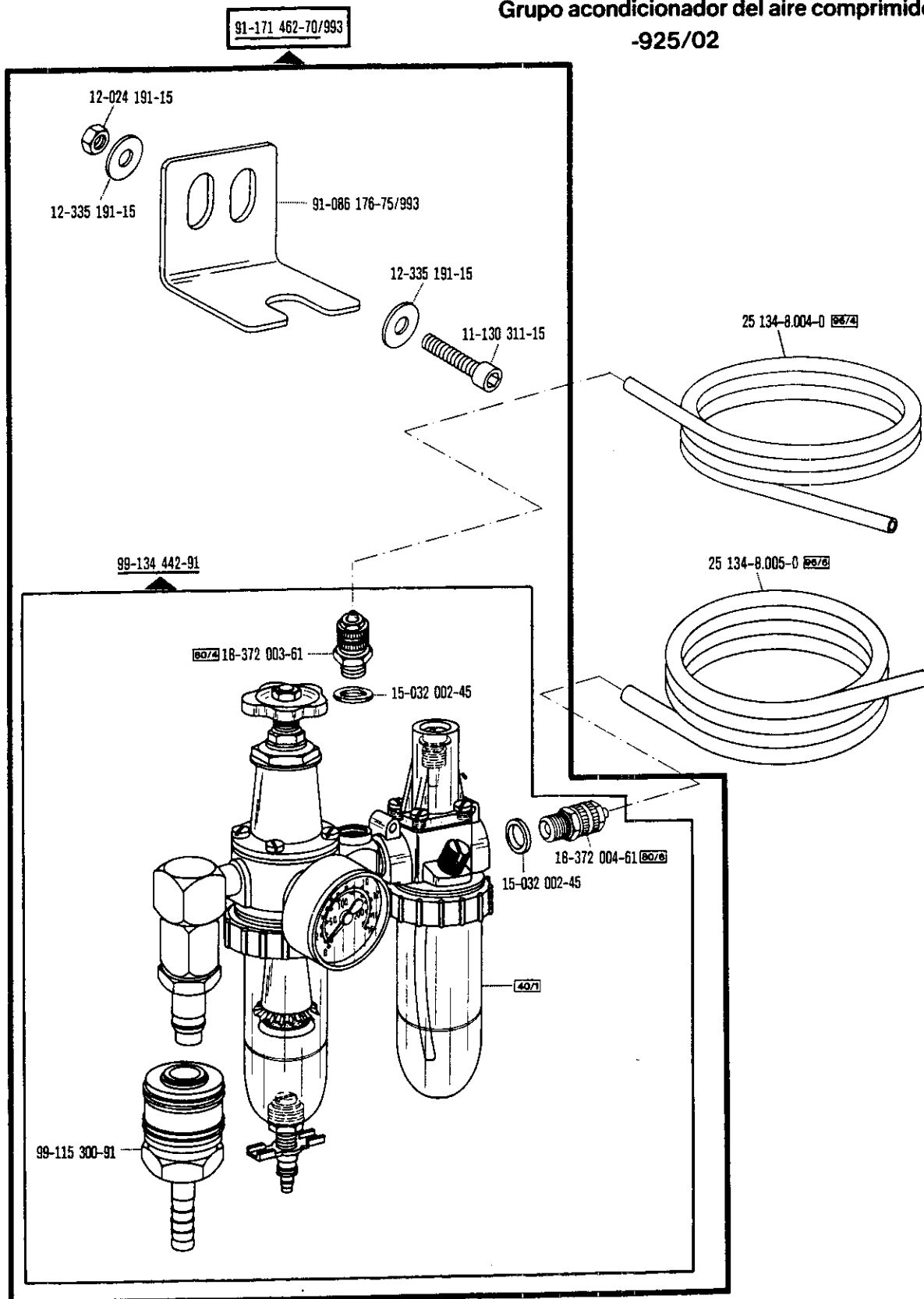


*) Beinhaltet Unterklasse -910/04
Includes subclass -910/04
Comprend la sous-classe -910/04
Comprende la subclass -910/04

**5.15 Positionsgeber
Synchronizer
Synchonisateur
Sincronizador
-913/52**



Wartungseinheit
 Air filter/lubricator
 Conditionneur d'air comprimé
 Grupo acondicionador del aire comprimido
 -925/02

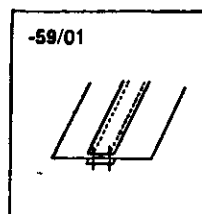


Unterklassen-Ausstattung

Subclass parts

Composition des sous-classes

Composición de las subclases

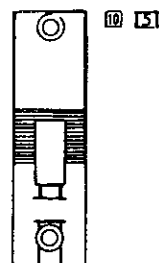


Aufnähen eines Hinterriemens auf Stiefelschäfte, bei gleichzeitigem Unternähen eines Abdeckbandes.

91-059211-04 [4] [10/2] [10/2]



91-158 160-03 [4] [10/2] [10/2]



91-043 455-93 [4] [5] [10/2]

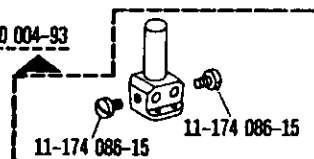


91-043 456-04 [4] [5] [10/2]

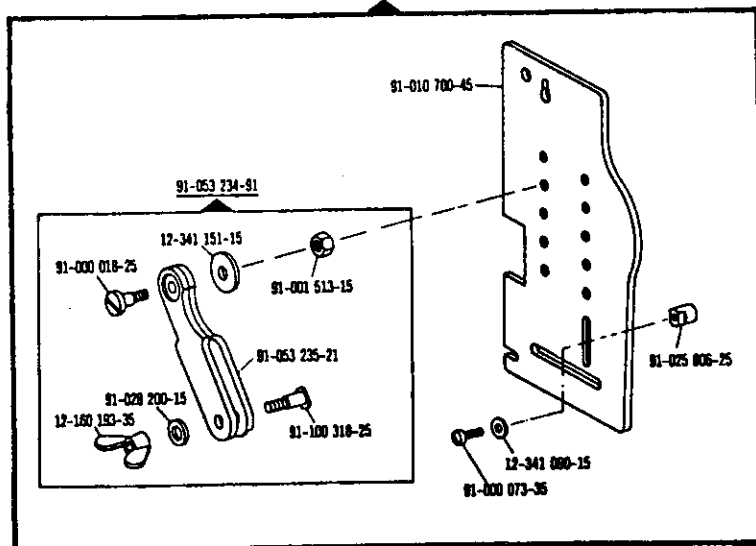


91-710 004-93

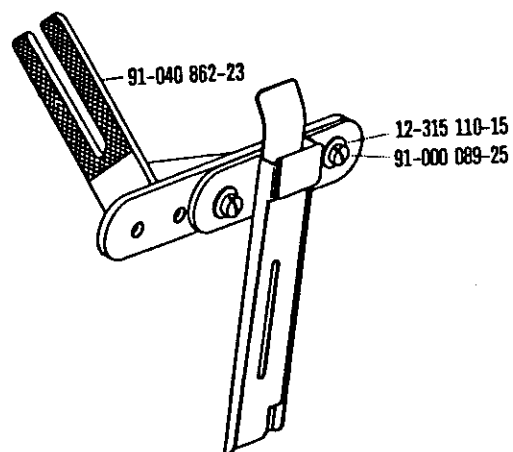
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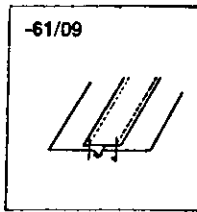


91-010 702-91



91-043 408-23 [5]

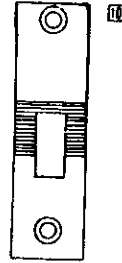




Aufnähen eines Hinterriemens auf
Stiefelschäfte

91-158229-0 4 10/2 10/2

91-059211-04 4 10/2 10/2



91-043 455-93 4 5 10/2

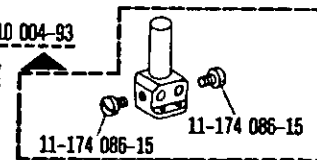


91-043 456-04 4 5 10/2



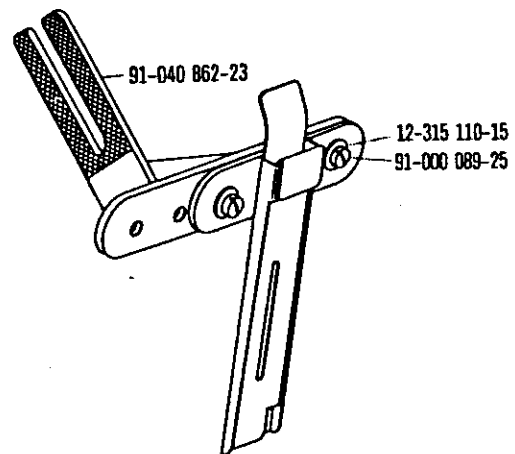
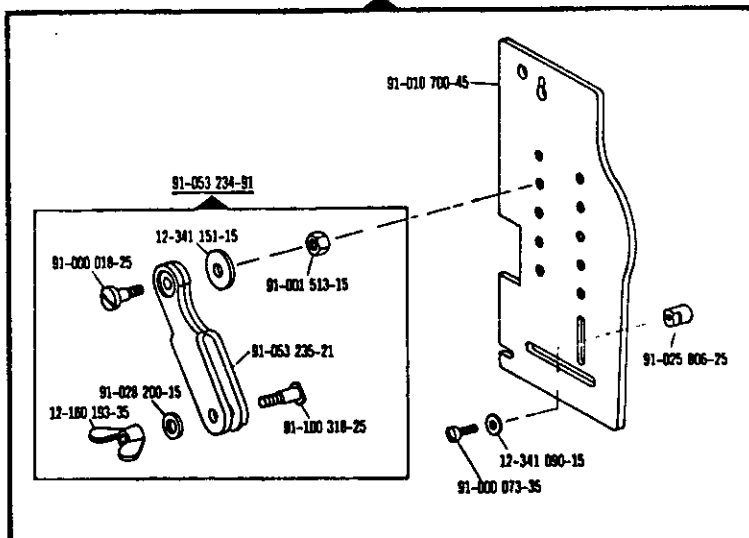
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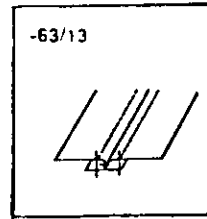
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91-010 702-91

91-043 408-23 5



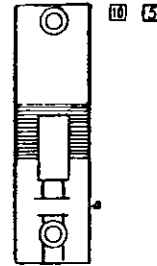


Aussteppen einer Bestechnaht an Stiefelschäften, bei gleichzeitigem Unternähen eines Abdeckbandes.

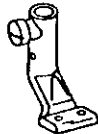
91-059211-04



91-158160-03



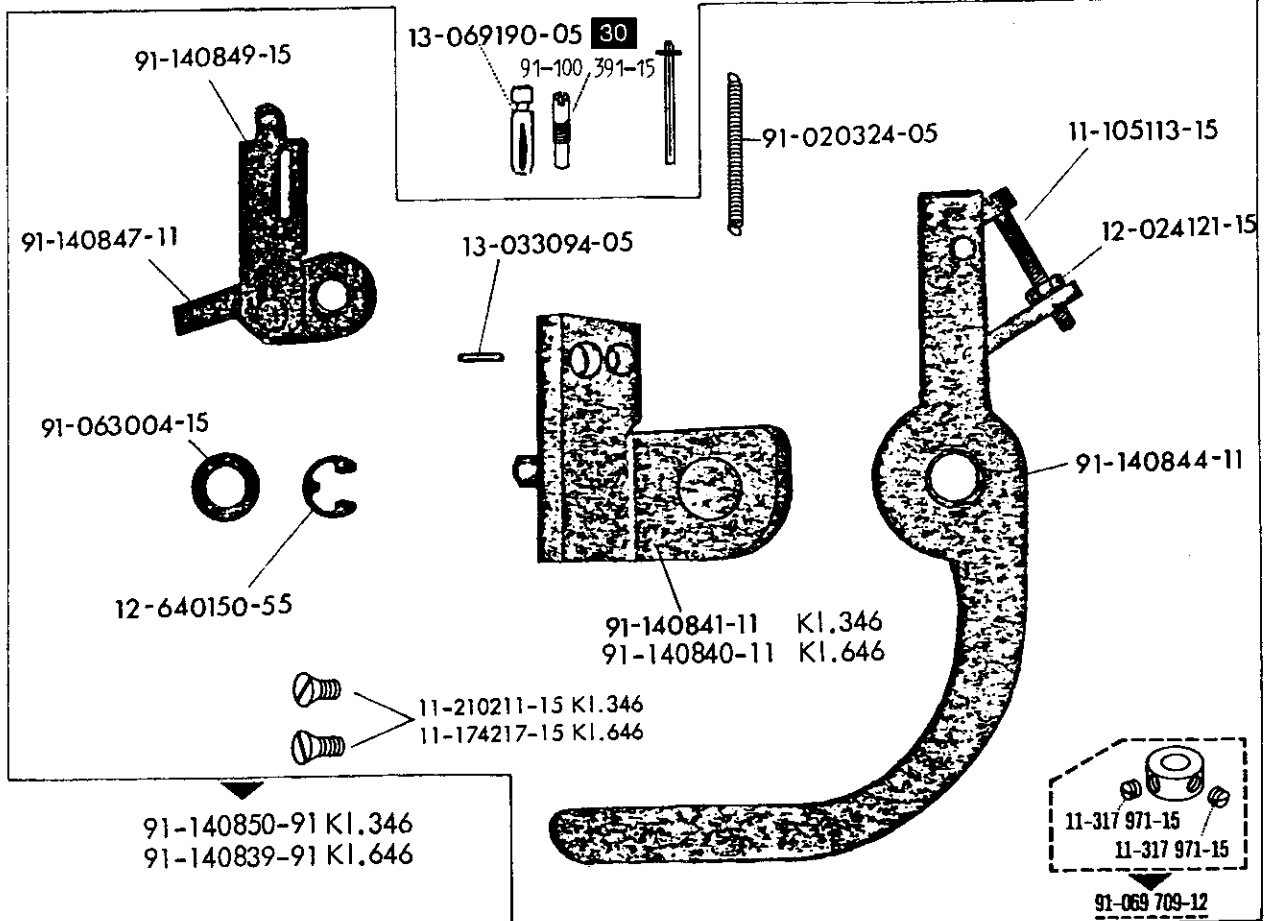
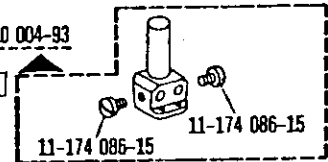
91-049 017-93

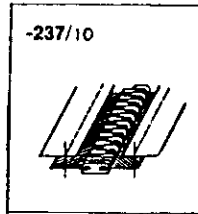


91-040 429-04



91-710 004-93



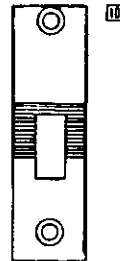


Einnähen eines Reißverschlusses in Stiefelschäfte, wobei die beiden Materialkanten nicht umgelegt werden.

91-059211 -04 4 10/2
10/1



91-158229 -04 4 10/1 10/2



91-049 144-93 4 5

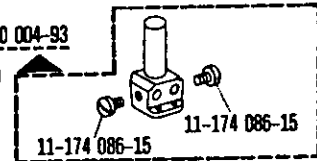


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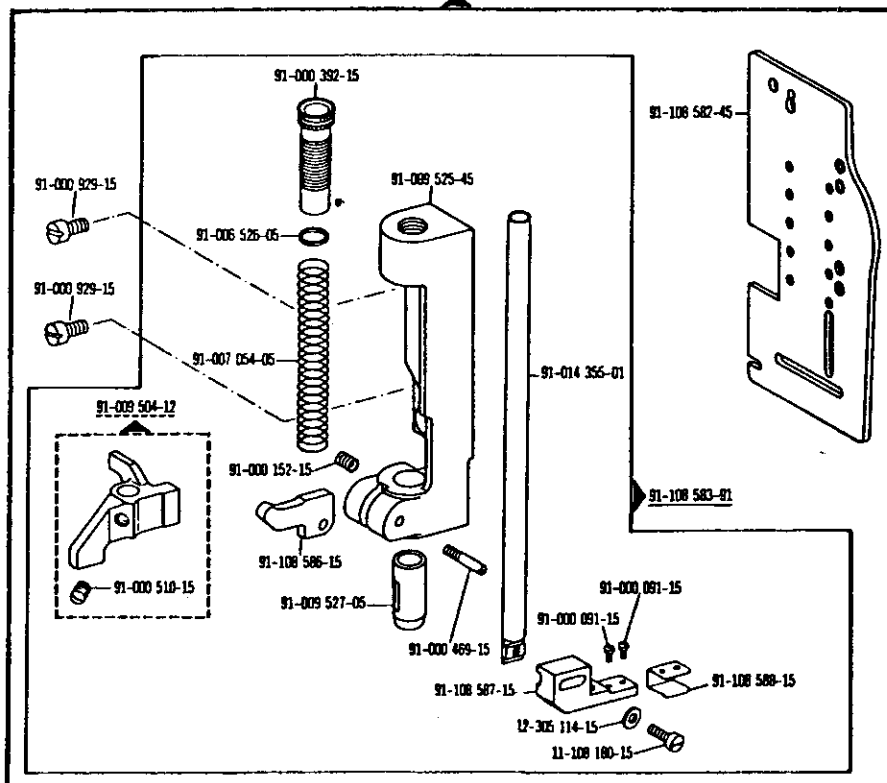


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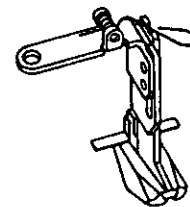
10/2



91-108 604-91



91-056 040-93 5



PFAFF

**G.M. PFAFF
Aktiengesellschaft**

Postfach 3020
D-67653 Kaiserslautern

Königstr. 154
D-67655 Kaiserslautern

Telefon: (0631) 200-0
Telefax: (0631) 172 02
Telex: 45753 PFAFF D

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